



6. Manufacture's QC

12, February 2018

Katsuhiro NAGAYA

Engineering Management Department

Japan Radio Co., Ltd.

Guide map of the workshop

Weather radar

Hardware QC by Manufacturer (Mr. Inoue's Lecture)

Basics of operation of weather radars

Day 1: 1

Hardware

Install

Calibration

Maintenance

Day 1-2: 2

Advanced techniques

Solid-state transmitter

Day 1-2: 2

Observation

Obs. scheduling

Quality control

Sites composite

Day 2-4: 4,5

Advanced techniques

Doppler velocity

Accurate obs. using dual-pol

Day 4: 7

Operational QC by Client

Application

QPE&QPF

Day 4: 7

Advanced techniques

Detecting mesocyclone

Products derived from dual-pol obs.

Day 4: 7

Weather summary

Day 5: 9

Regional radar network

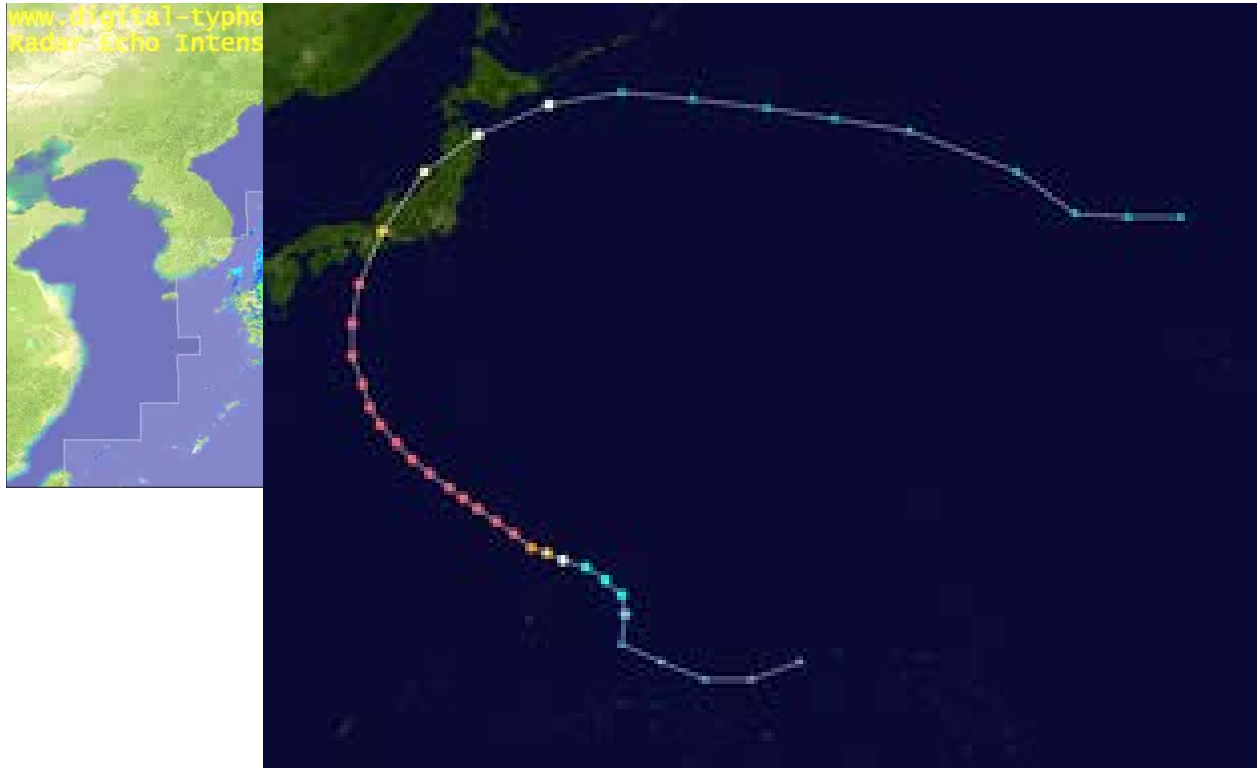
Capacity development

Data exchange

Regional cooperation

Day 9: 12

Application Field : QPE

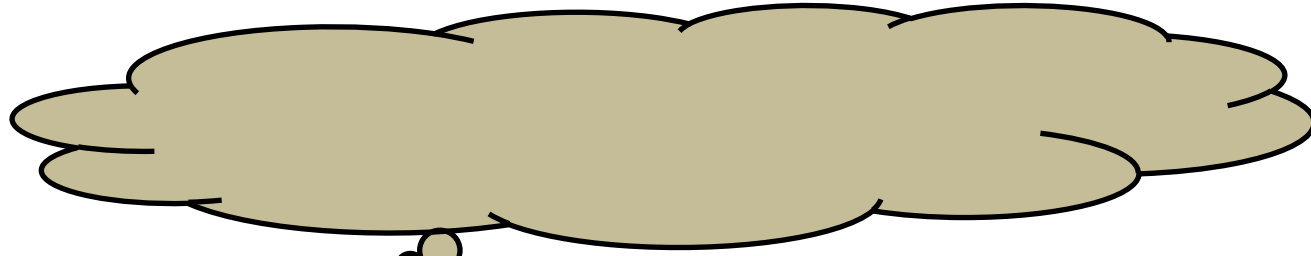


**Source : National Institute of Informatics
as example of QPE Application**

My Profile : Katsuhiro NAGAYA

1951 Born in NAGOYA-city, Japan

1959 ISEWAN Typhoon(Vera)



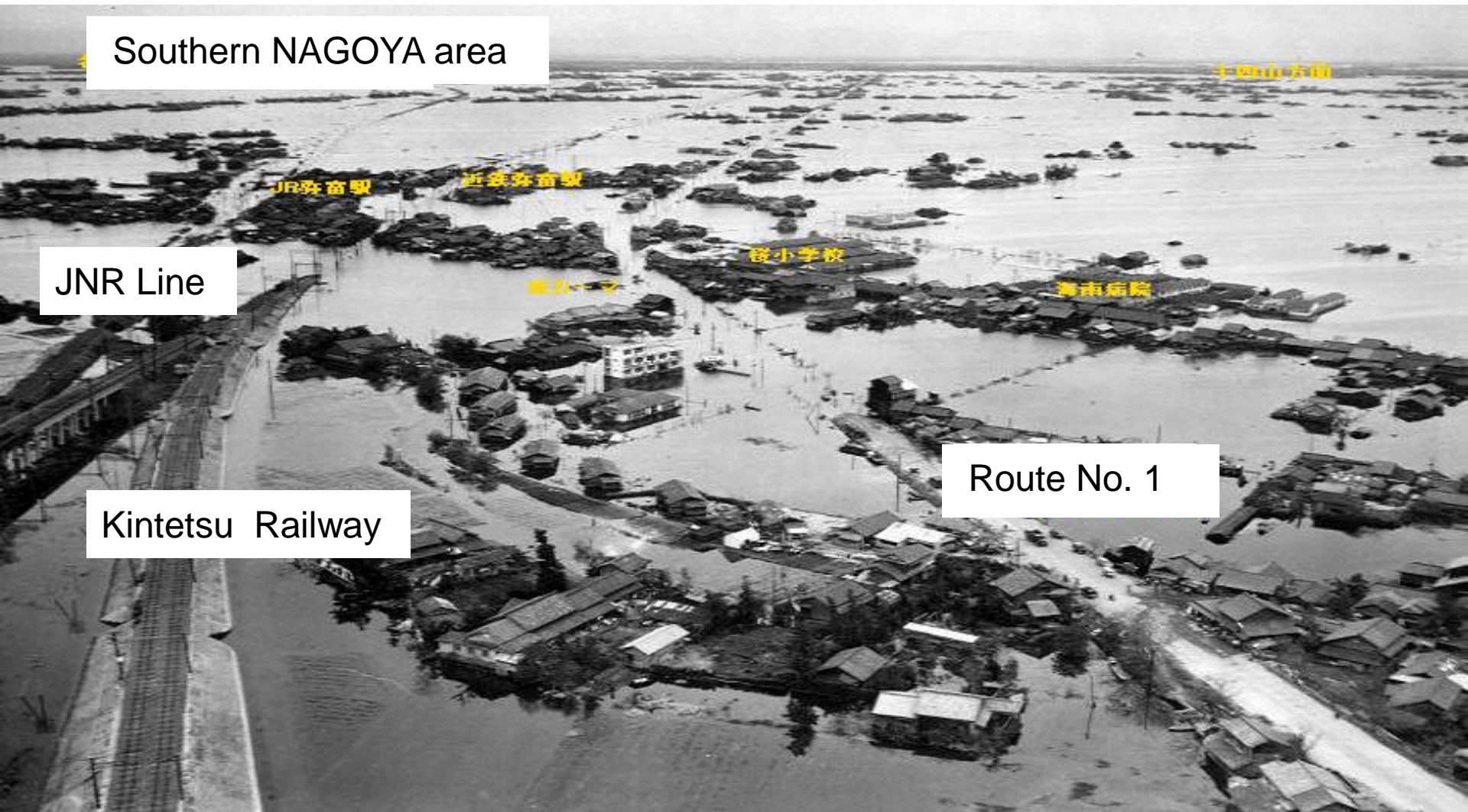
1982 Get a job at JRC

1982 NAGASAKI Heavy rain

1987 First Visit to Thailand

2018 (to present)

ISEWAN Typhoon (Typhoon Vera) :1959



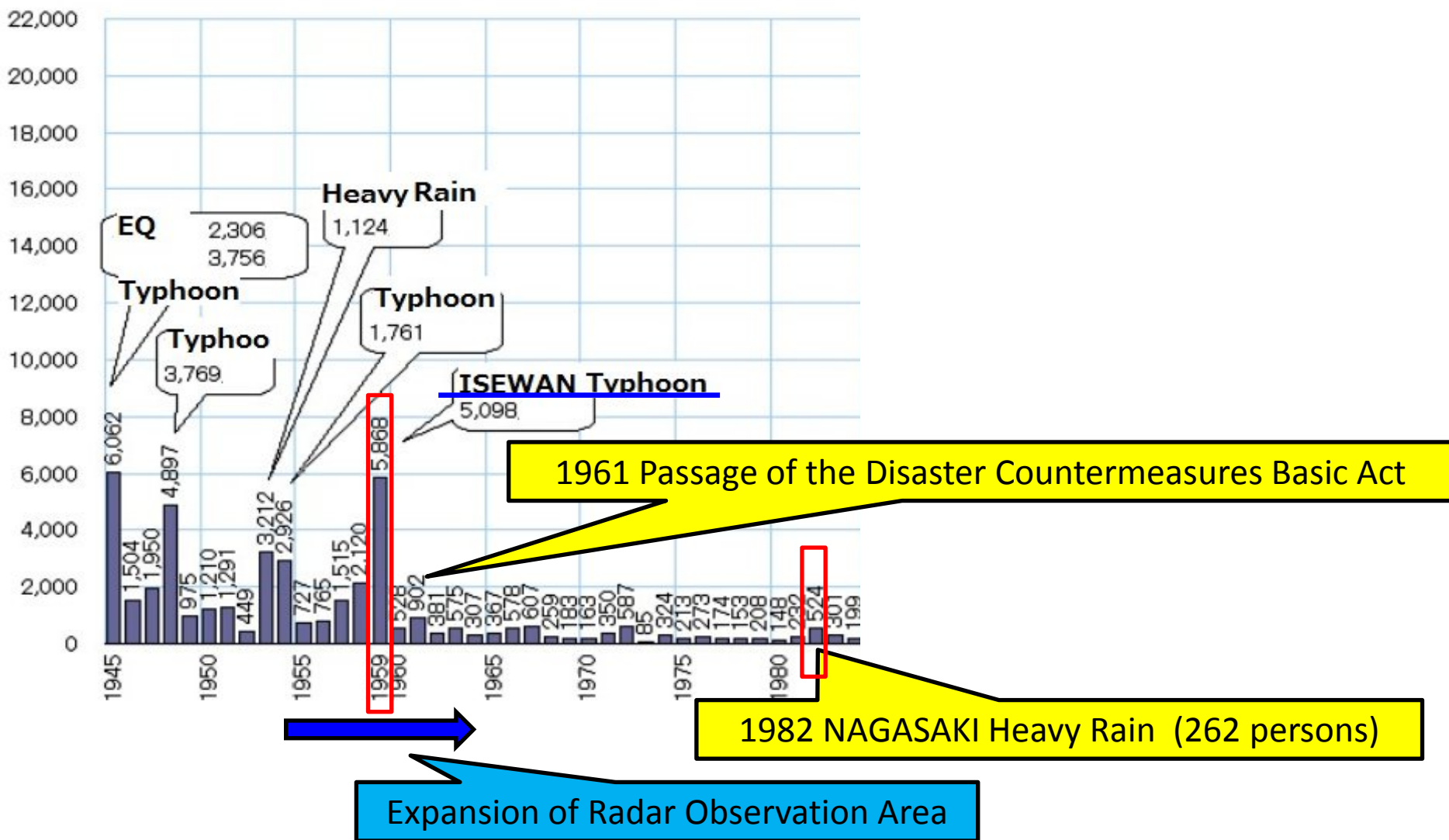
Southern NAGOYA area

JNR Line

Kintetsu Railway

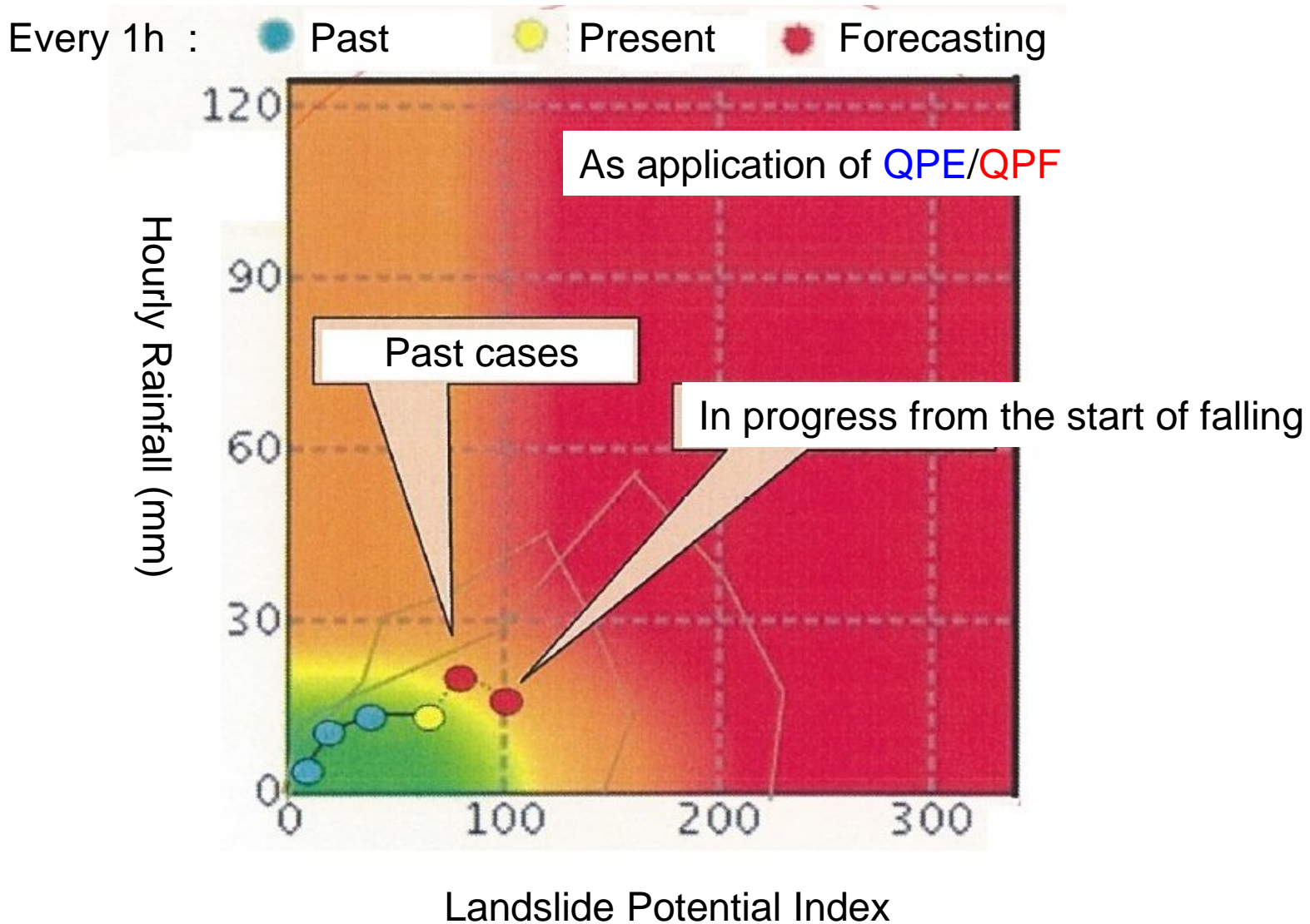
Route No. 1

History of Disaster Damage in Japan





Examples of Landslide Potential Index for Local government



Contents

1. Company Profile & QC activity

Company Profile and Products of JRC

QC activity in company

2. Example of QC activity for radar in Japan

including Check by Vertical observation

3. Topics on Calibration

by using metal sphere

by Disdrometer

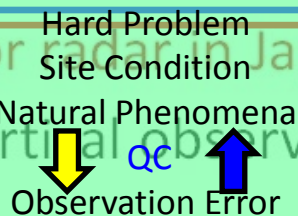
For radar operation

Manufacturer / Supplier Portion

1. Company Profile & QC activity

Company Profile and Products of JRC
 QC activity in company

2. Example of QC activity for radar in Japan including Check by Vertical observation



3. Topics on Calibration by using metal sphere by Disdrometer

Client (Consultant) Portion

Hardware

Radar equipment ☆
 Tower(On-site)
 Power Facility

Communication Link (On-site)

Center System
 LAN Network
 Processor for Composite Image ☆

Software (☆)

Installation work/Adjustment /OJT

Operation & Maintenance

Calibration/Analysis ☆



1. Company Profile & QC activity

Company Profile and Products of JRC

QC activity in company



Company Profile : Radio Co., Ltd.

■ Head Office : Nakano-ku, Tokyo, Japan

■ Founded : December 1915



■ Number of Employees

Non-consolidated : 2,335

Consolidated : 5,571

■ Net Sales

Non-consolidated : ¥90,876 M (~USD 823M)

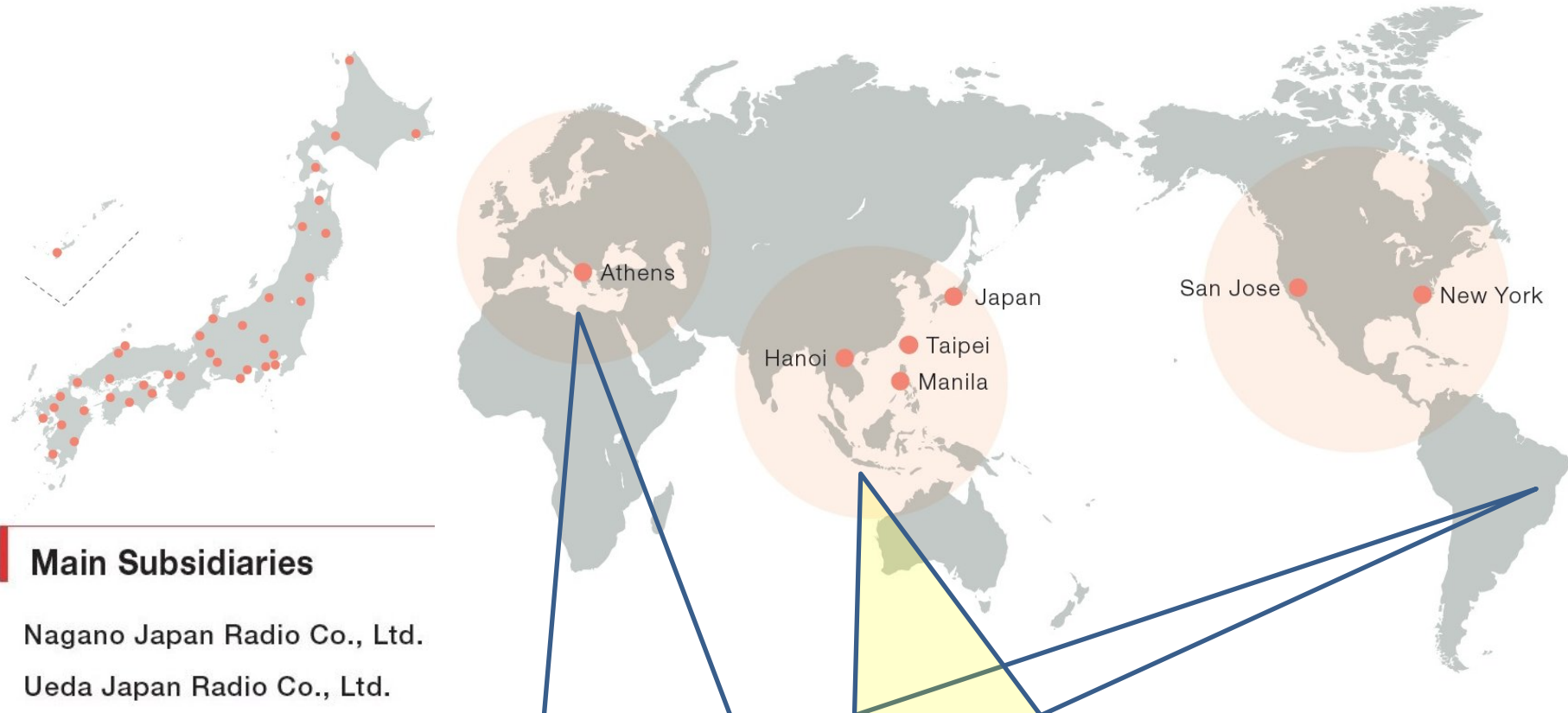
Consolidated : ¥142,909 M (~USD 1,298M)

■ Classification of Business :

Manufacture and Sale of Radio Communication Equipment

■ Parent Company : Nisshinbo Holding Inc. 

JRC Sales Bases & International Business Bases



Main Subsidiaries

- Nagano Japan Radio Co., Ltd.
- Ueda Japan Radio Co., Ltd.
- JRC Tokki Co., Ltd.
- Japan Radio Glass Co., Ltd.
- JRC Engineering Co., Ltd.
- JRC MARINFONET CO., Ltd.
- JRC System Service Co., Ltd.

- JRC (Shanghai) Co., Ltd.
- JRC do Brasil Empreendimentos Eletrônicos Ltda.
- Alphatron Marine Beheer B.V.
- Alphatron Marine Korea Co., Ltd.
- PT. JRC SPECTRA INDONESIA

Products of JRC

Device/Unit/Equipment System/Service/Solution



FM Radio Broadcasting



Digital TV Broadcasting



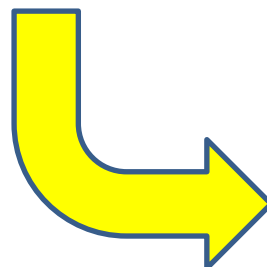
Frequency Standard



Satcomm

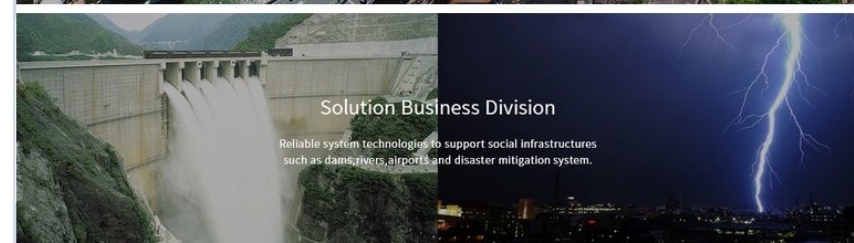


1980's ~ 2000's



2010's ~

For support Client's Activities



QC activity in company

Control No.: QD-B1702

Issued: July 2003

Revised: May 2017

General Manager
Quality Assurance Promotion Department

Quality Assurance Outline

History: Corrected in June 2016

Corrected in August 2015

Revised in Apr 2015

Corrected in May 2014

Revised in Oct 2013

Corrected in Aug 2012

Corrected in Jun 2012

Corrected in Jan 2012

Revised in May 2011

Revised in June 2010

Revised in Oct 2009

Corrected in Feb 2009

 *Japan Radio Co., Ltd.*

Quality Assurance Promotion Department

Quality Assurance System

JRC acquired “**ISO 9001 Certification**” in August 1994 for “**Quality Assurance System in Entire Company**” including **all the stages** from checking on contractual conditions through product development and production to after-sale service in attaching the importance to **the needs of each of its customers**. In December 2009, JRC acquired **ISO 9001:2008**.

We will be making efforts to make our quality management system (QMS) more complete in order to **respond to the changing needs of customers**.

JRC Code of Conduct and Quality Policy

- **The JRC Code of Conduct describes**
the proper conduct required from each of our officers and employees to comply with our management philosophy.
- **Products and services** we provide are described therein as follows;

We shall fully support and comply with applicable laws and standards relating to the **quality and safety** of our products, such as the **Product Liability Act**.

JRC Code of Conduct and Quality Policy

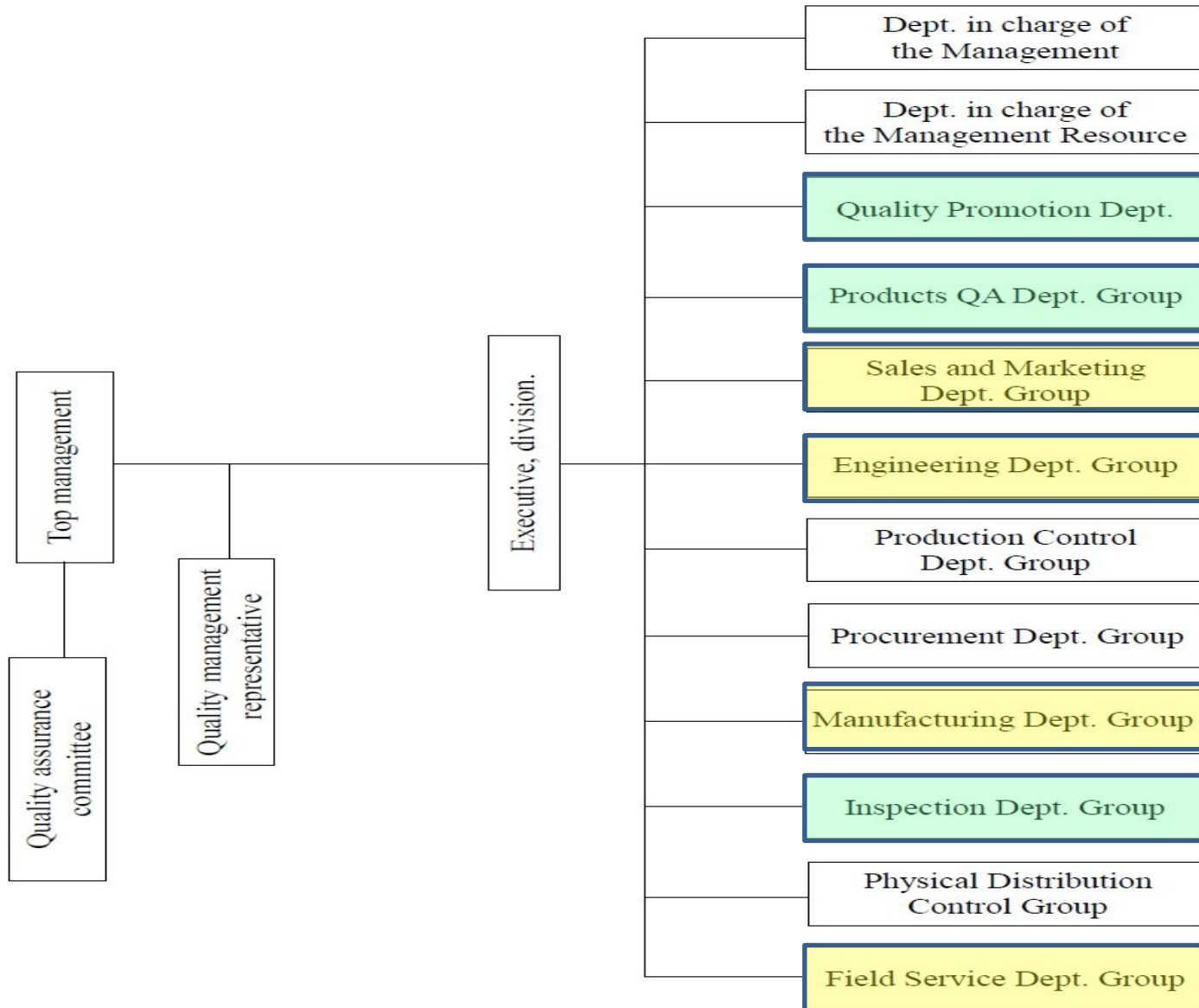
- We will maintain consideration of such laws and regulations throughout the processes of development, design, manufacture, storage, sales, import, export, delivery, repair and maintenance in order to ensure the utmost satisfaction of our customers.
- In addition, quality management system (QMS) set the quality policy of the president “quality improvement of processes to support growth strategy”, based on which quality improvement activities are continuously conducted in whole organization.

QC activity in company

1. INTRODUCTION
2. ORGANIZATION AND QUALITY ASSURANCE SYSTEM
3. DESIGN CONTROL
4. PURCHASE CONTROL
5. PROCESS CONTROL
6. RELIABILITY EVALUATION OF NEW DEVELOPMENTS
7. CONTROL OF MEASURING INSTRUMENTS

8. CONTROL OF NONCONFORMING PRODUCT
9. CORRECTIVE ACTION AND PREVENTIVE ACTION
10. INTERNAL AUDIT
11. CONTINUAL PROCESS IMPROVEMENT
12. AFTER-SALE SERVICE
13. PRODUCTS SAFETY AND QUALITY
14. CUSTOMER SATISFACTION

QC activity in company



Using exhaustive reliability testing and quality control system to deliver higher levels of safety and peace of mind.

JRC uses rigorous quality control and stringent reliability and evaluation testing across all phases of its products and systems—development, design, manufacture, and installation—in order to foster safety and peace of mind for

customers. We also implement the plan-do-check-act (PDCA) cycle in an effort to offer products that satisfy customers.

Meticulous quality control system delivers higher levels of safety and peace of mind



Scanning electron microscope

Test samples are irradiated with an electron beam to obtain images with several hundred thousand-fold resolution for detailed surface analysis.



X-ray fluorescence spectrometer

This spectrometer can identify the elements from the fluorescence spectrum generated by irradiating a sample with X-rays.



Thermal shock tester

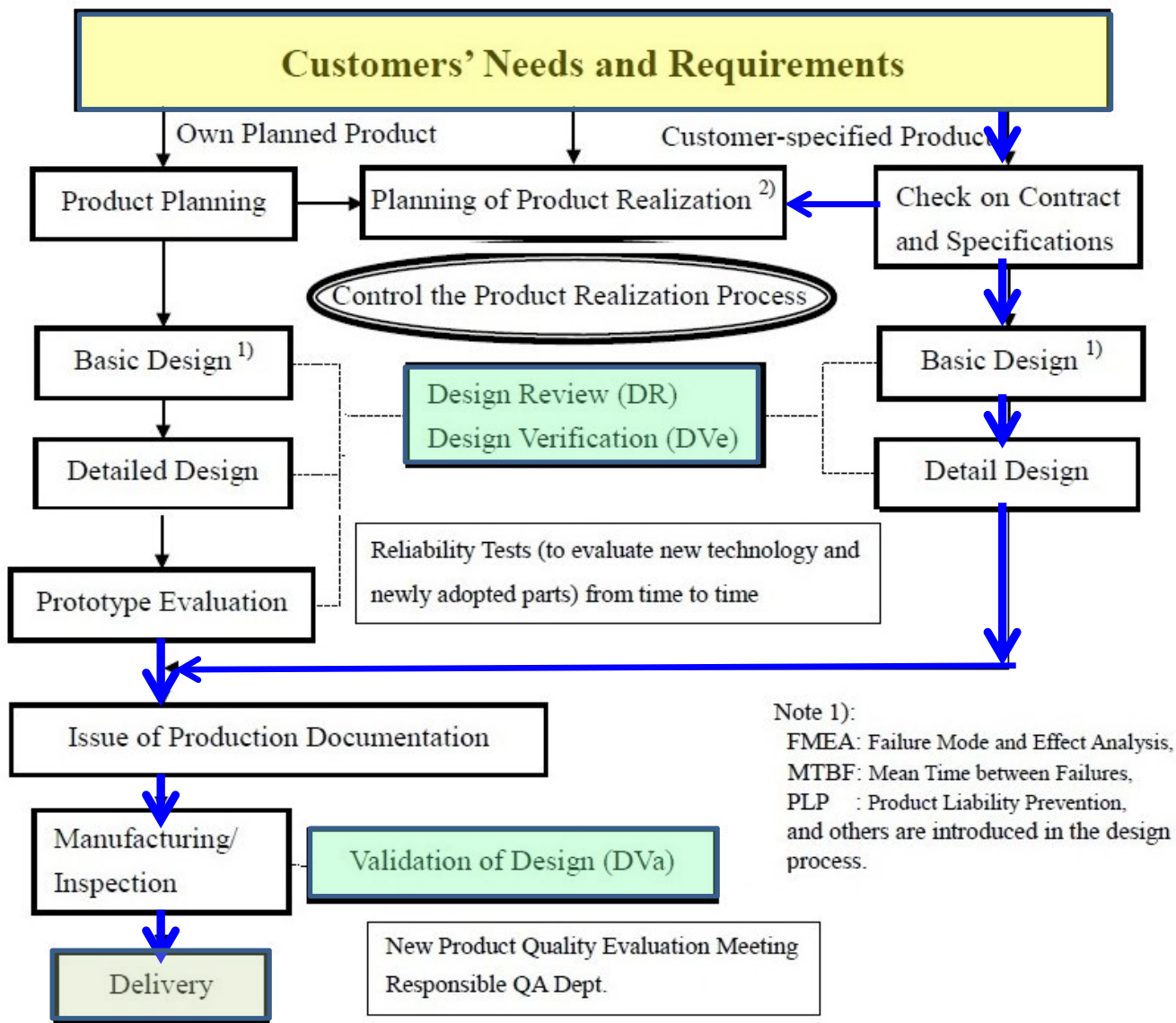


Constant temperature/humidity chamber



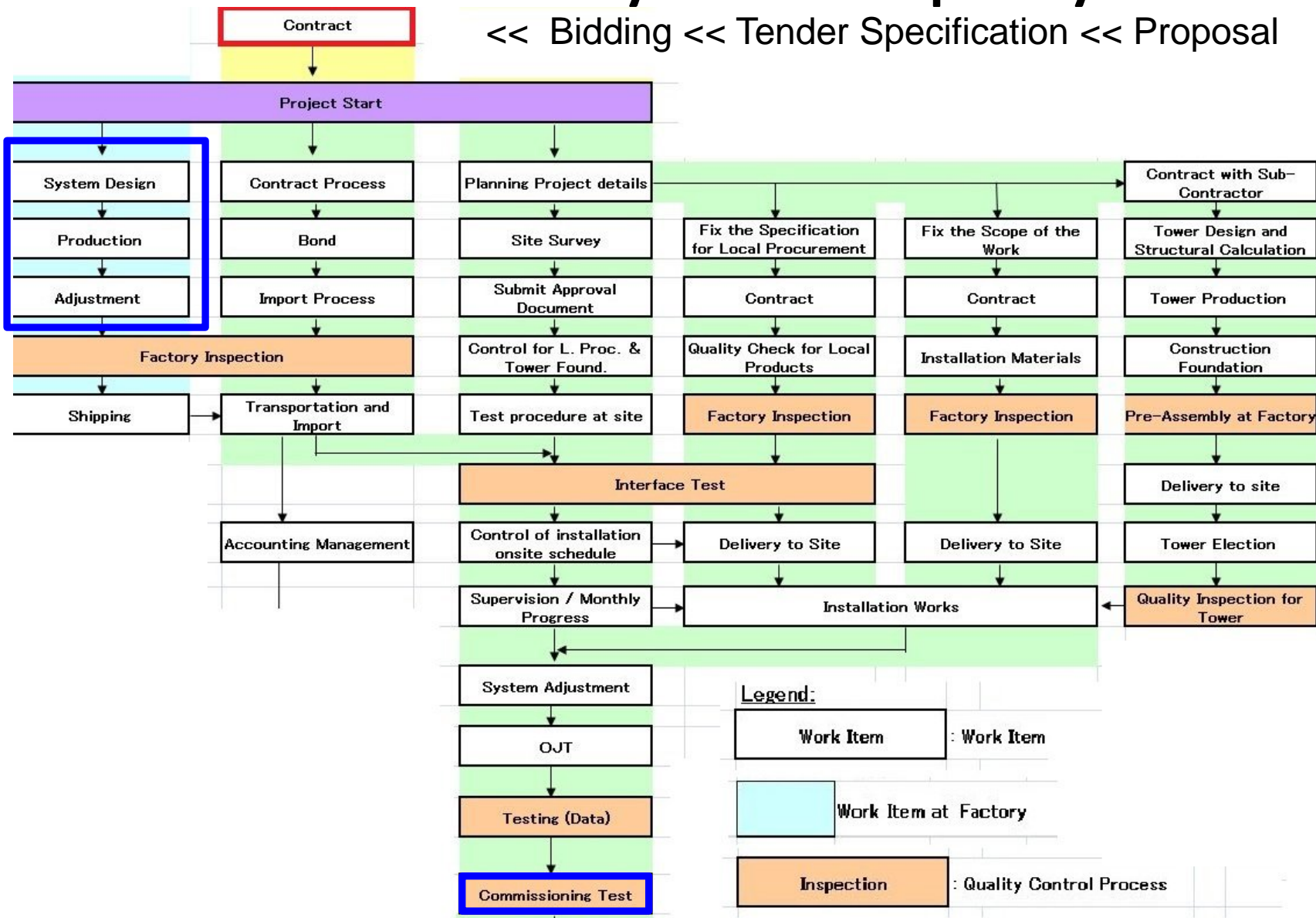
Electromagnetic shield room

QC activity in company



QC activity in company

<< Bidding << Tender Specification << Proposal



QC activity in company

AFTER-SALE SERVICE

(1) **Field Installation Work** (under a contract with a customer)

The installation work includes a series of processes or limited processes ranging from regular and irregular checks, adjustment, installation, inspection and testing to verification of the functions as required by the customer after transportation of a product to the site.

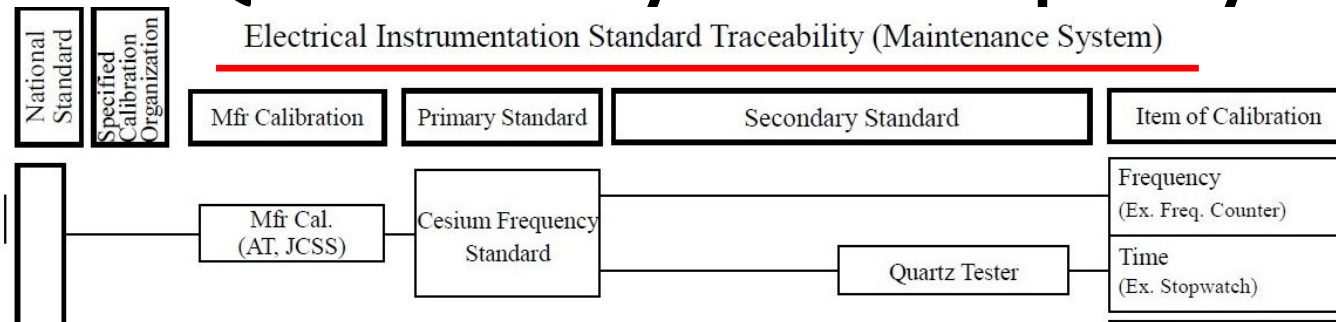
(2) **Check and Maintenance** (under a contract with a customer)

The checking and maintenance work includes the processes ranging from regular and irregular checks, adjustment, installation, inspection and testing to verification of the functions of a product as required by the customer after operating the product on site and the work is intended for the long-time stable operation of the product.

(3) **Troubleshooting and Repair**

If any trouble in a product is reported from a customer after its delivery, its functional and performance recovery is promptly executed. The repair of such trouble may be made within or outside of the company. If the defective product is covered by the warranty period (normally one year after the delivery), it is repaired free of charge.

QC activity in company



Traceability : CONTROL OF MEASURING INSTRUMENTS

Measuring instruments and equipment are subject to centralized management by registration in a computer at Instrument Control Section, Quality Assurance Department.

The control procedure for each type of measuring instrument is prepared for precision maintenance.

The equipment requiring calibration by its manufacturer is administered by the Department.



NIST : National Institute of Standards and Technology
 NPL : National Physical Laboratory
 JCSS : Japan Calibration Service System

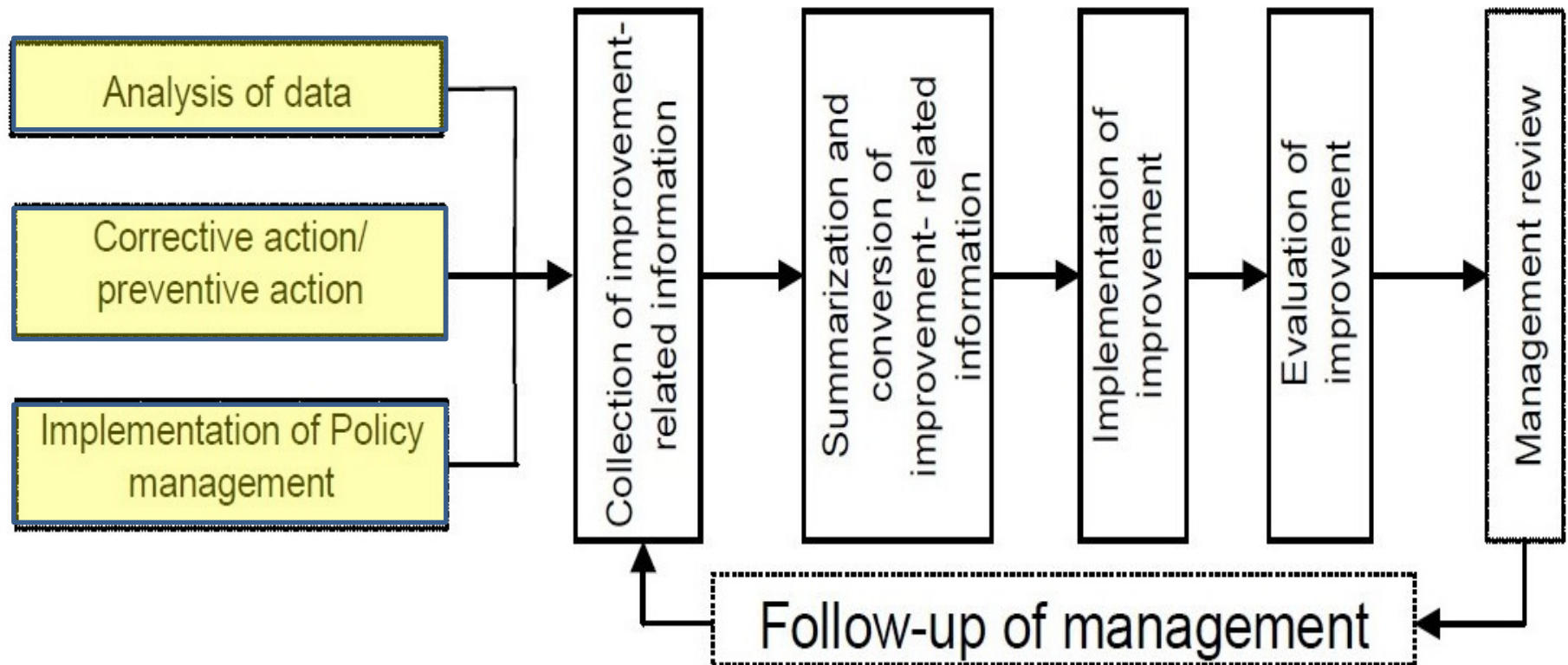
QC activity in company

CORRECTIVE ACTION AND PREVENTIVE ACTION

Information & Dept.	<p>Corrective action against an incompliance product in the stages from development to shipment, the countermeasures such as</p>
Plan	<ol style="list-style-type: none"> 1) causal analysis; 2) making up an improvement plan; 3) implementation of such improvement plan;
Count Implem	<ol style="list-style-type: none"> 4) prevention of trouble recurrence are taken; 5) the horizontal development of those countermeasures (to the associated processes including design, manufacture and inspection of any similar product)
QA P QA Se	
Ma	

QC activity in company

Continual improvement



2. Example of QC activity for radar in Japan

Reference :

“ Technical documentation on the practical application of XRAIN (X-band polarimetric (multi parameter) radar information network) rainfall observation “

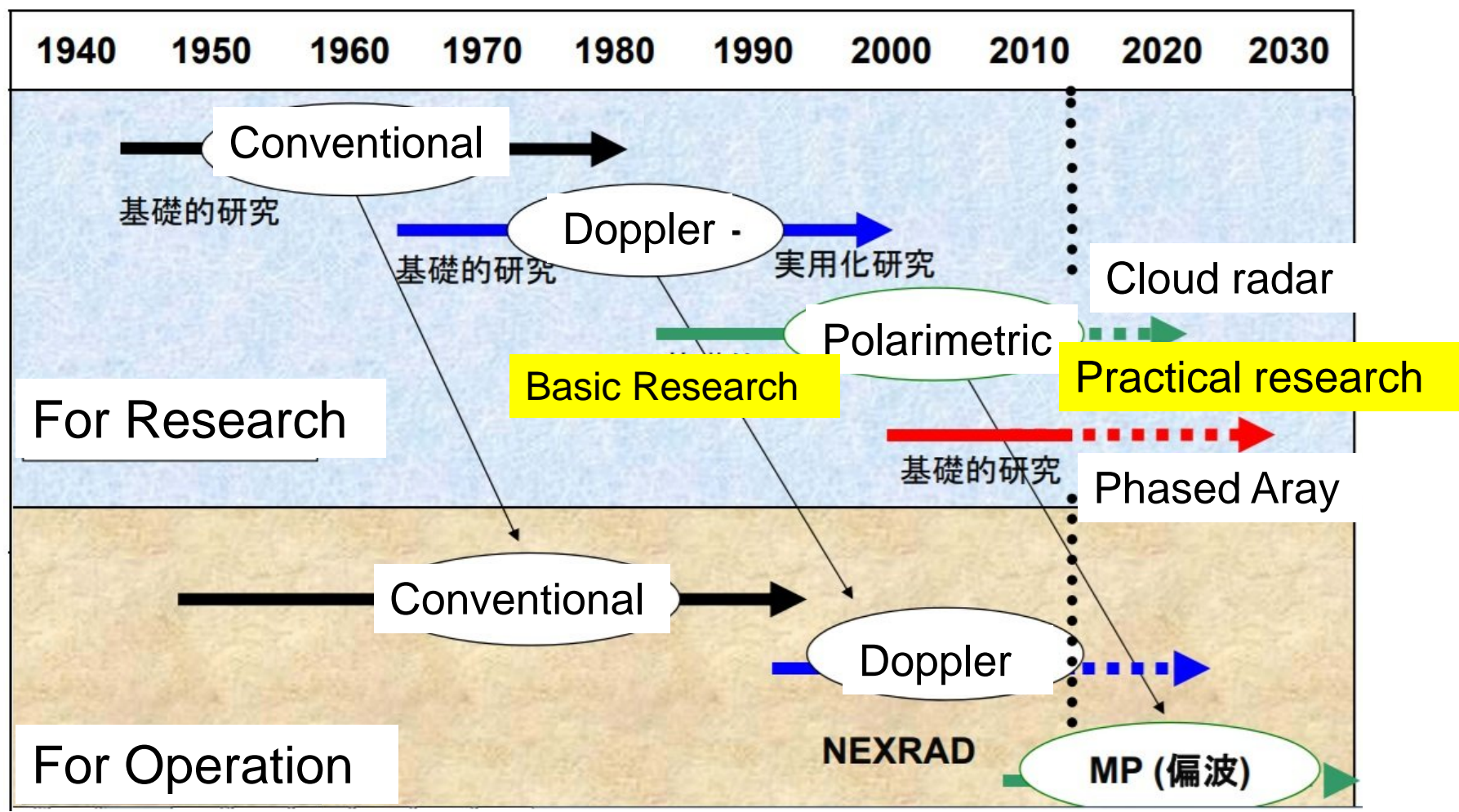
TECHNICALNOTE of **National Institute for Land and Infrastructure Management**
No. 909 (May 2016) (in Japanese)

「XRAIN 雨量観測の実用化技術に関する検討資料」

国総研資料 第 909 号

*) The Institute directly controlled by the MLIT

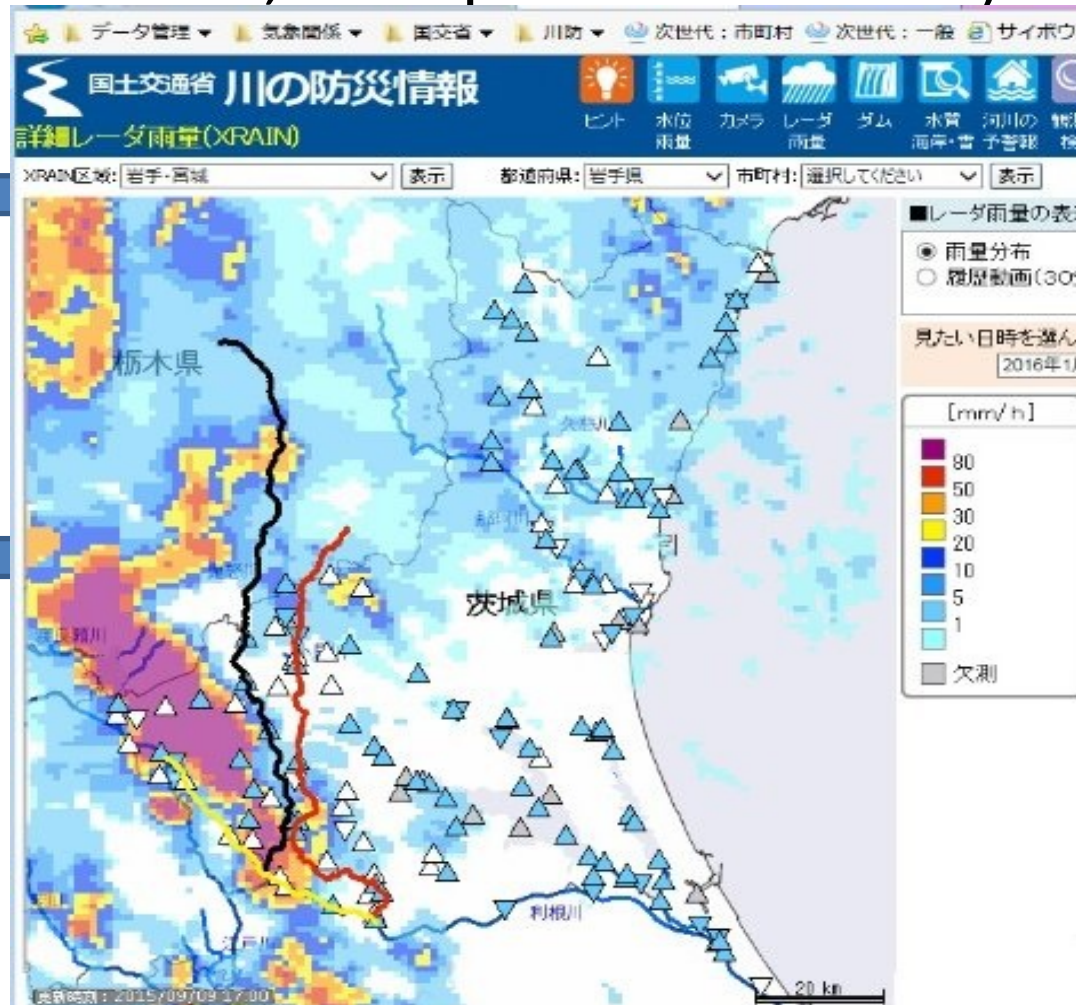
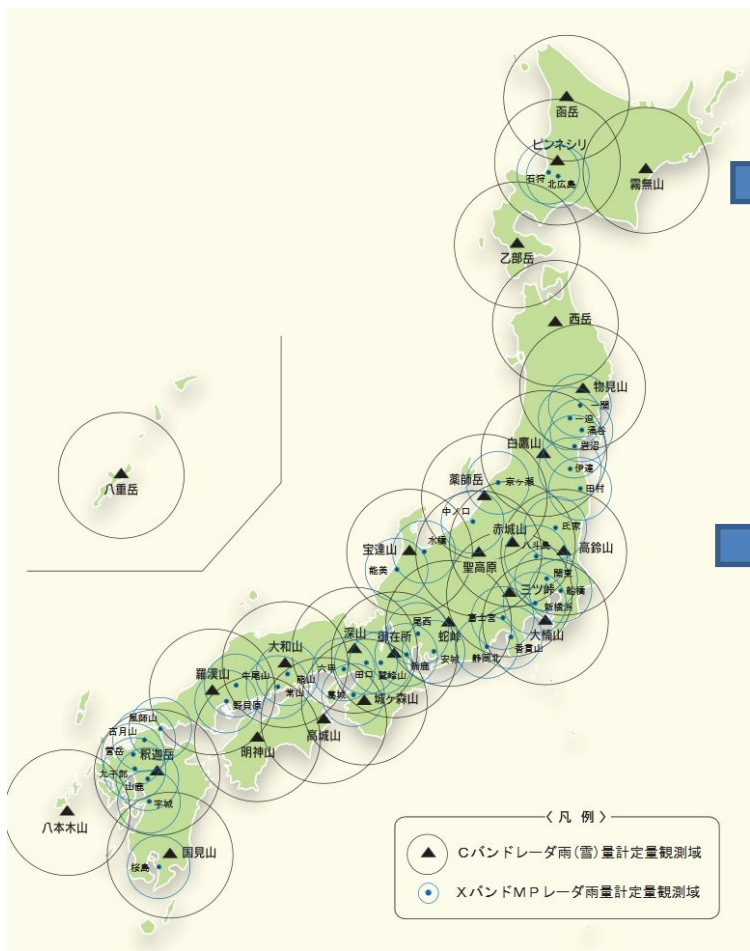
Toward XRAIN (eXtended Radar Information Network)



Source : Maki(2012)

Radar Network of MLIT

(Ministry of Land, Infrastructure, Transport and Tourism)



Observation area of C-band and X-band Radar

For River Management

Technologies for Observing Precipitation Amount with XRAIN

- Technologies developed by the **NIED** were put to practical use as a radar observation network by the **NILIM**.
- It is necessary to have advanced knowledge to convert the values observed by the radar into rainfall amount. Besides the both institutes, committees organized by hydrometeorological scholars, construction consultants, radar manufacturers, and the **MLIT** are collaborating to develop a highly precise rainfall conversion method.

* **NIED**: National Research Institute for Earth Science and Disaster Prevention
NILIM: National Institute for Land and Infrastructure Management
MLIT: Ministry of Land, Infrastructure, Transport and Tourism



National Research Institute for Earth Science and Disaster Prevention (NIED)



National Institute for Land and Infrastructure Management (NILIM)



Initial development stage of MP Radar (NIED, 2000)



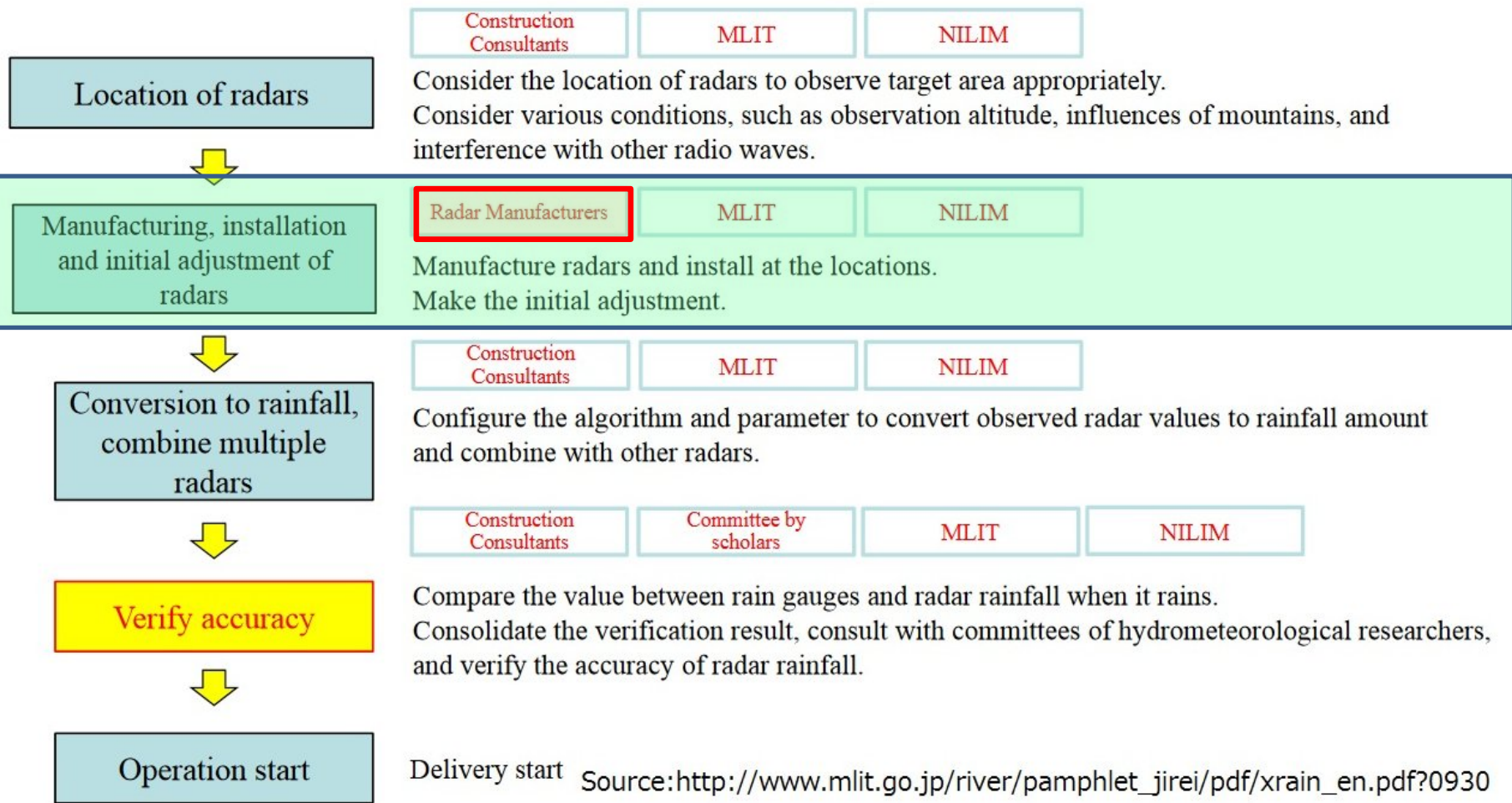
Committee composed of hydrometeorological scholars, and radar specialists.

Under instruction from research institutes and committees, the MLIT technological department, construction consultants, and radar manufacturers collaborated to build the XRAIN system.

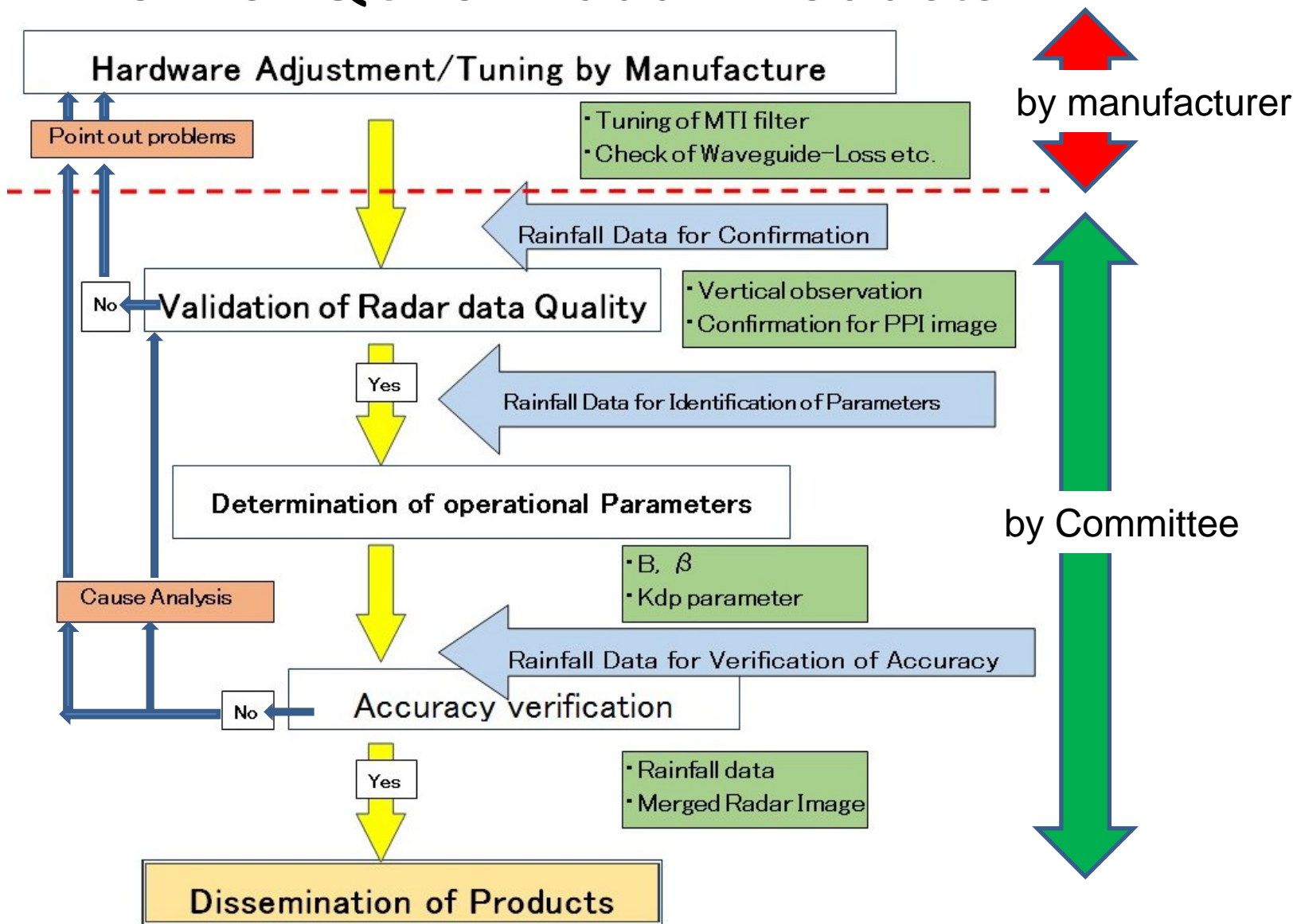
Source: http://www.mlit.go.jp/river/pamphlet_jirei/pdf/xrain_en.pdf?0930

From Installing the New XRAIN Radar to Observation of Precipitation

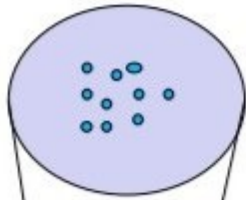
- When installing a new radar, the **MLIT** and **NILIM** consider the location, adjust equipment, and verify the observation accuracy together with construction consultants, radar manufacturers, and committees of scholars to achieve highly precise observation of precipitation.



Flow of QC for Radar Products



Radar Calibration

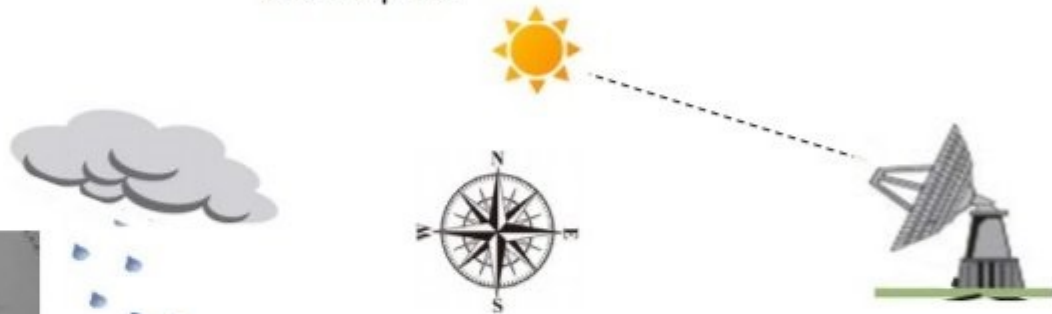


Birdbath Scan at 90° elevation

The key assumption of the method is that ZDR is zero when looking at falling raindrops from below.

1. Solar flux measurement:

Monitoring the receiver sensitivity, differential offset of the receive path (ZDR), antenna pointing accuracy, beam squint.



2. Absolute calibration:

Using measurements of Metal Sphere and Disdrometer.



Disdrometer

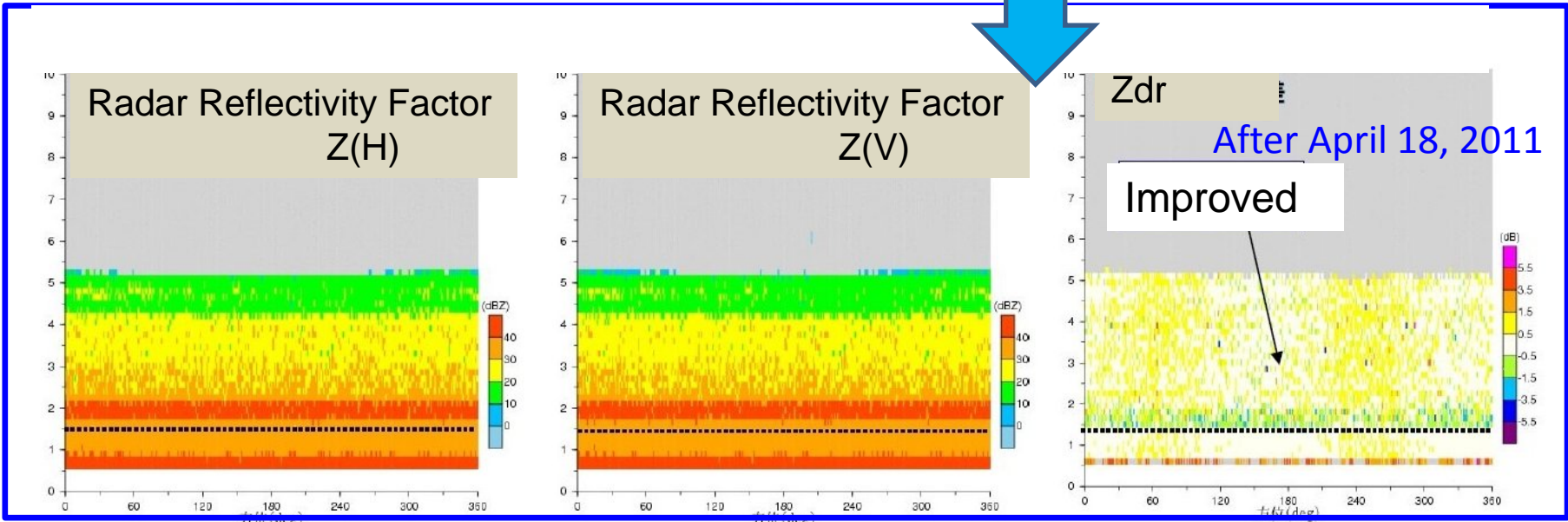
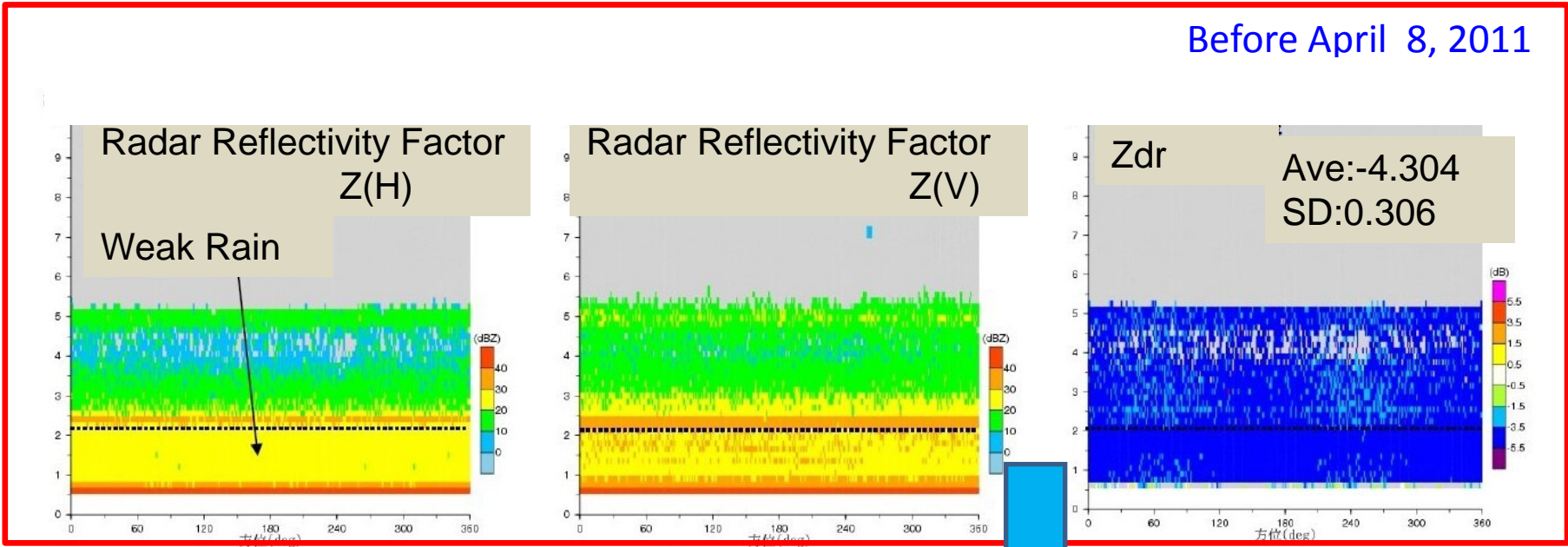
3. System differential offsets of ZDR and ϕ_{DP} :

Using measurements of an operational birdbath scan at 90° and the detected solar signals in the operational scanning.

Result of Vertical Scan #1

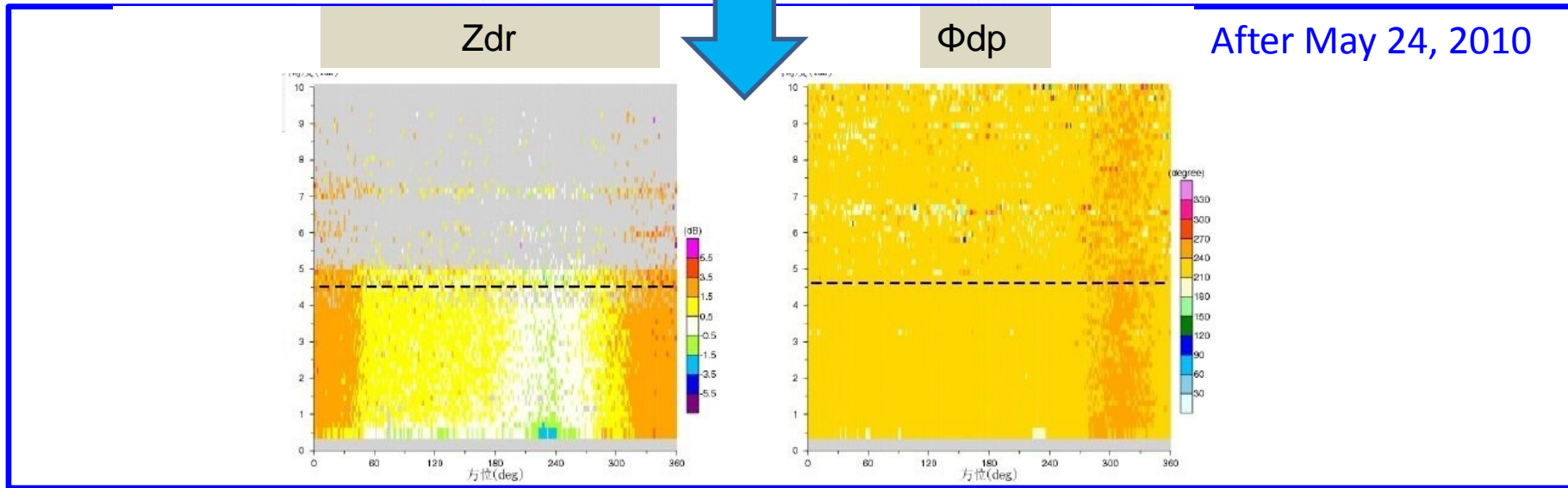
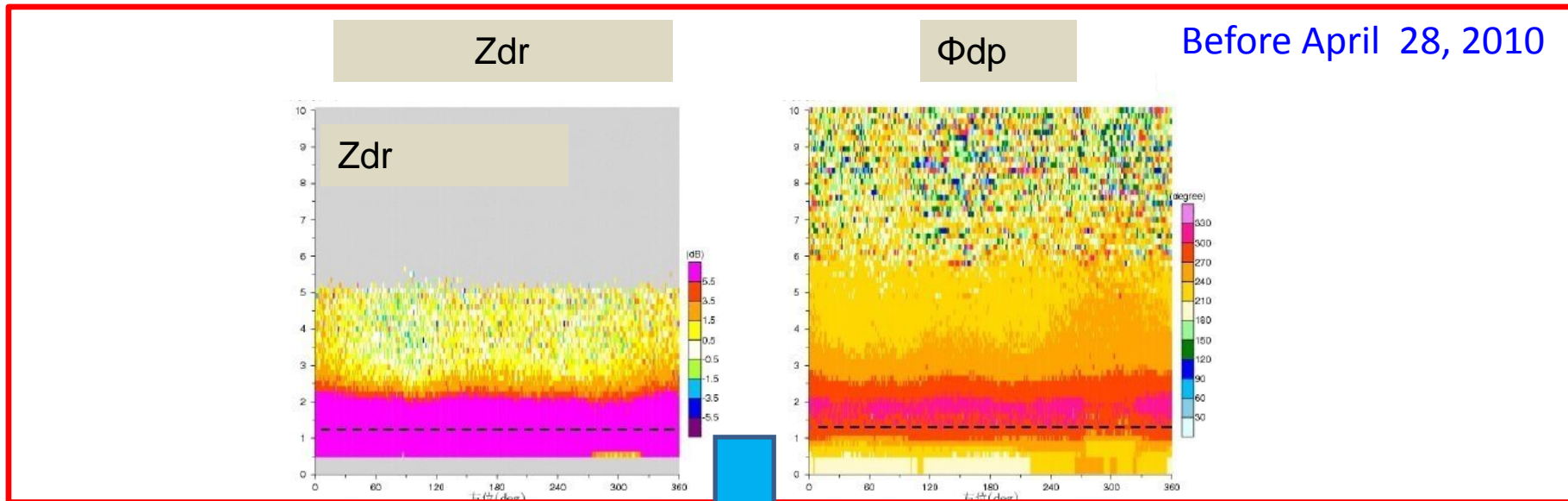
A site: X-POL MLIT radar

Before April 8, 2011



Result of Vertical Scan #2

B site: X-POL MLIT radar

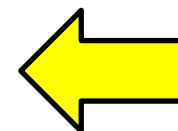


Criteria for Vertical Scan Data

Site ***

Based on measurement
For POL radars in 2010

Zdr (ave)	within ± 1.00 dBZ
Zdr (SD)	less than 0.8 dBz
ϕ_{dp} (SD)	less than 4.1 degree
phv (ave)	more than 0.93
phv (SD)	less than 0.045



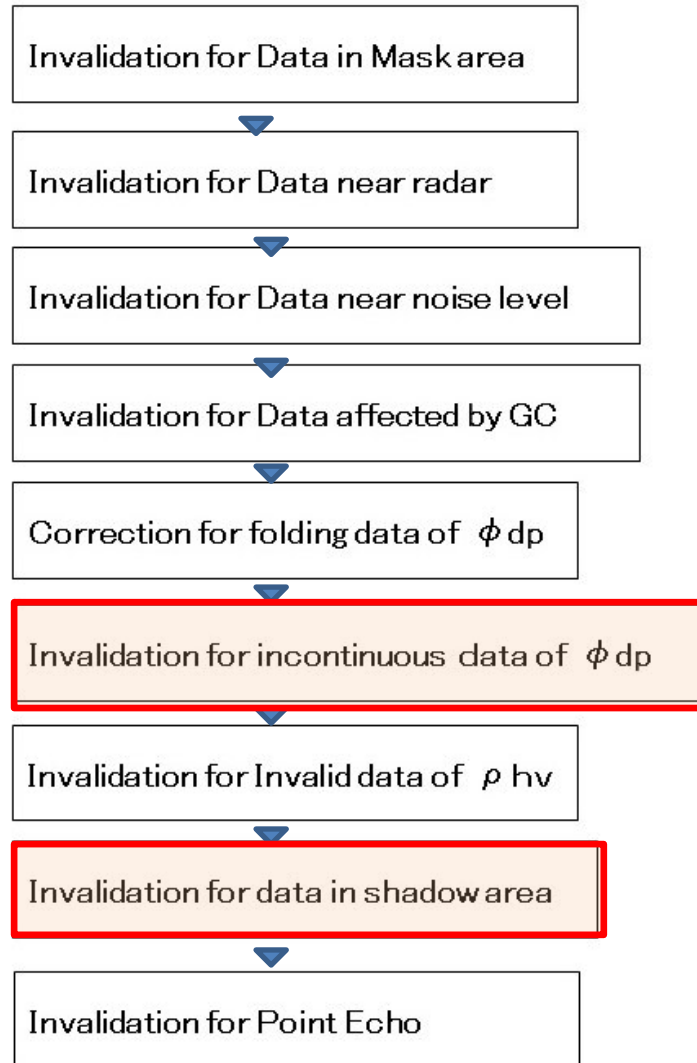
Tentative Value for Trial Observation period

Example of Result for Vertical scan

Site ***	4/8	4/23
Zdr (ave)	-4.304	-0.217
Zdr (SD)	0.306	0.287
ϕ_{dp} (SD)	0.978	0.842
ρ_{hv} (ave)	0.990	0.991
ρ_{hv} (ave)	0.005	0.004
ANT. Rot. (rpm)	3.5	3.5

C site: X-POL MLIT radar

Procedure of QC for Radar Products



Example of QC activity for radar in Japan

Check Point for PPI observation

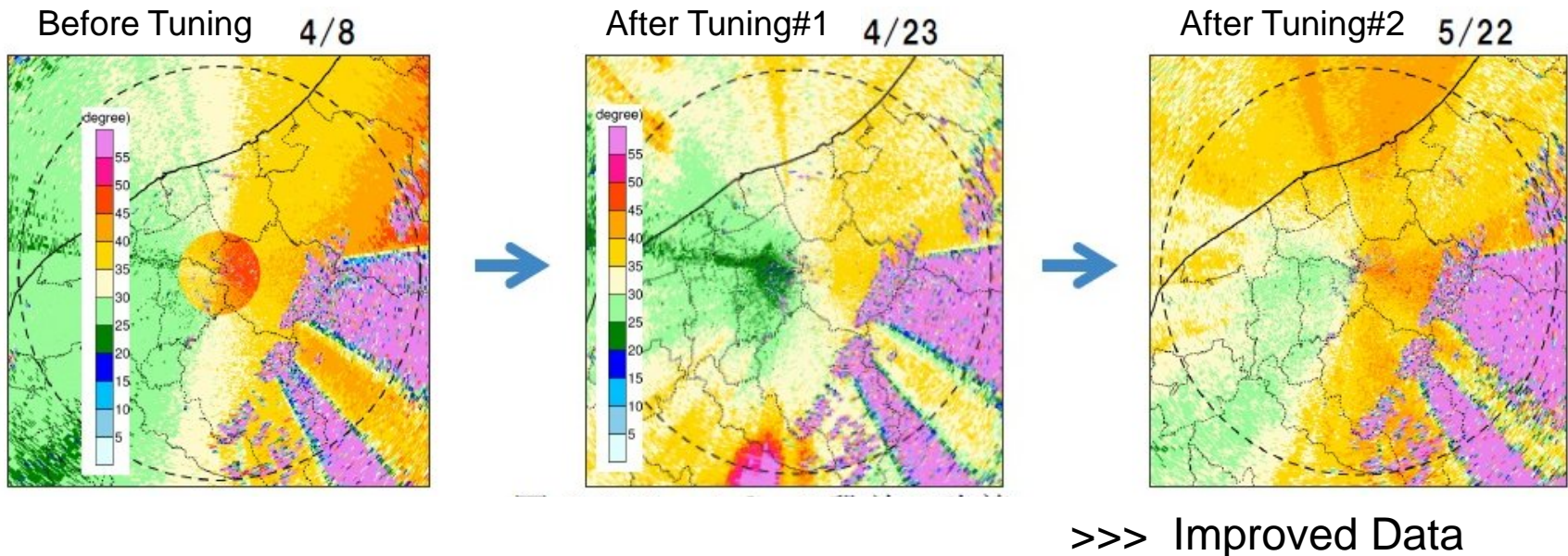
Continuous value between Short and Long pulse

Suppression/Rejection of Ground Clutter

by Selection for Elevation angle & Mask area

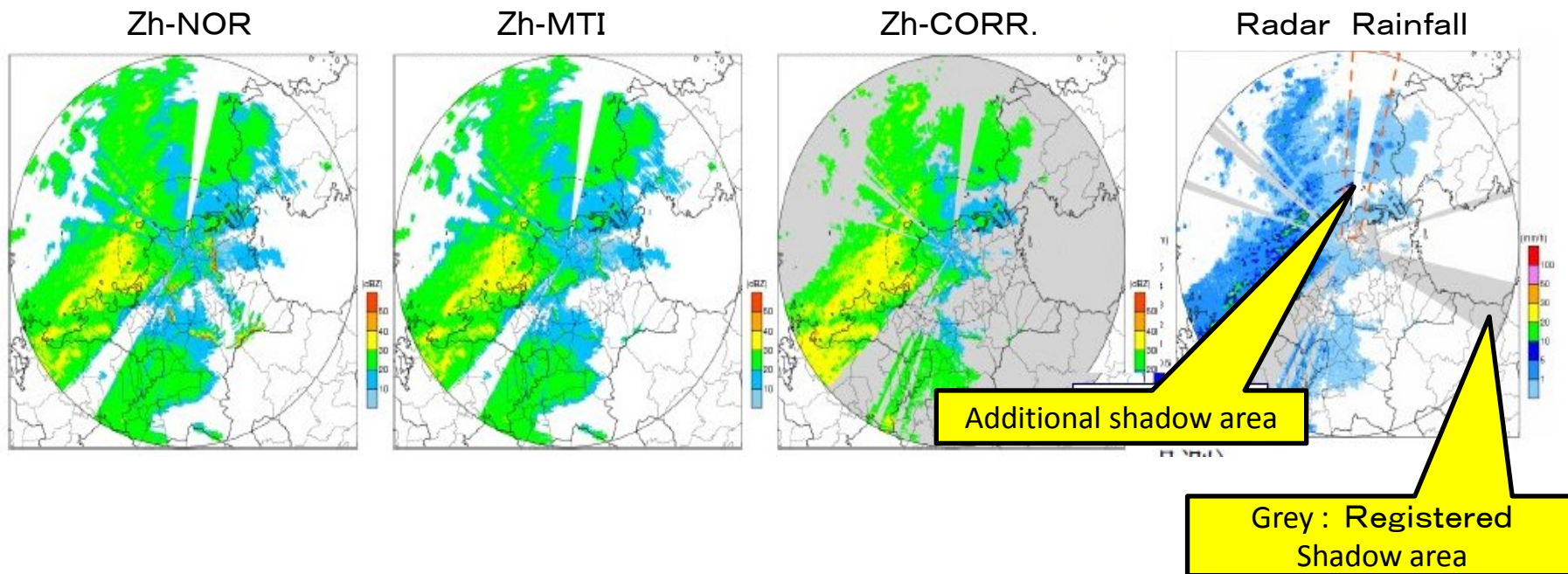
Improvement of Discontinuous in ϕ_{dp} data

Phase shift by difference between Short Pulse for near range and Long pulse



D site: X-POL MLIT radar

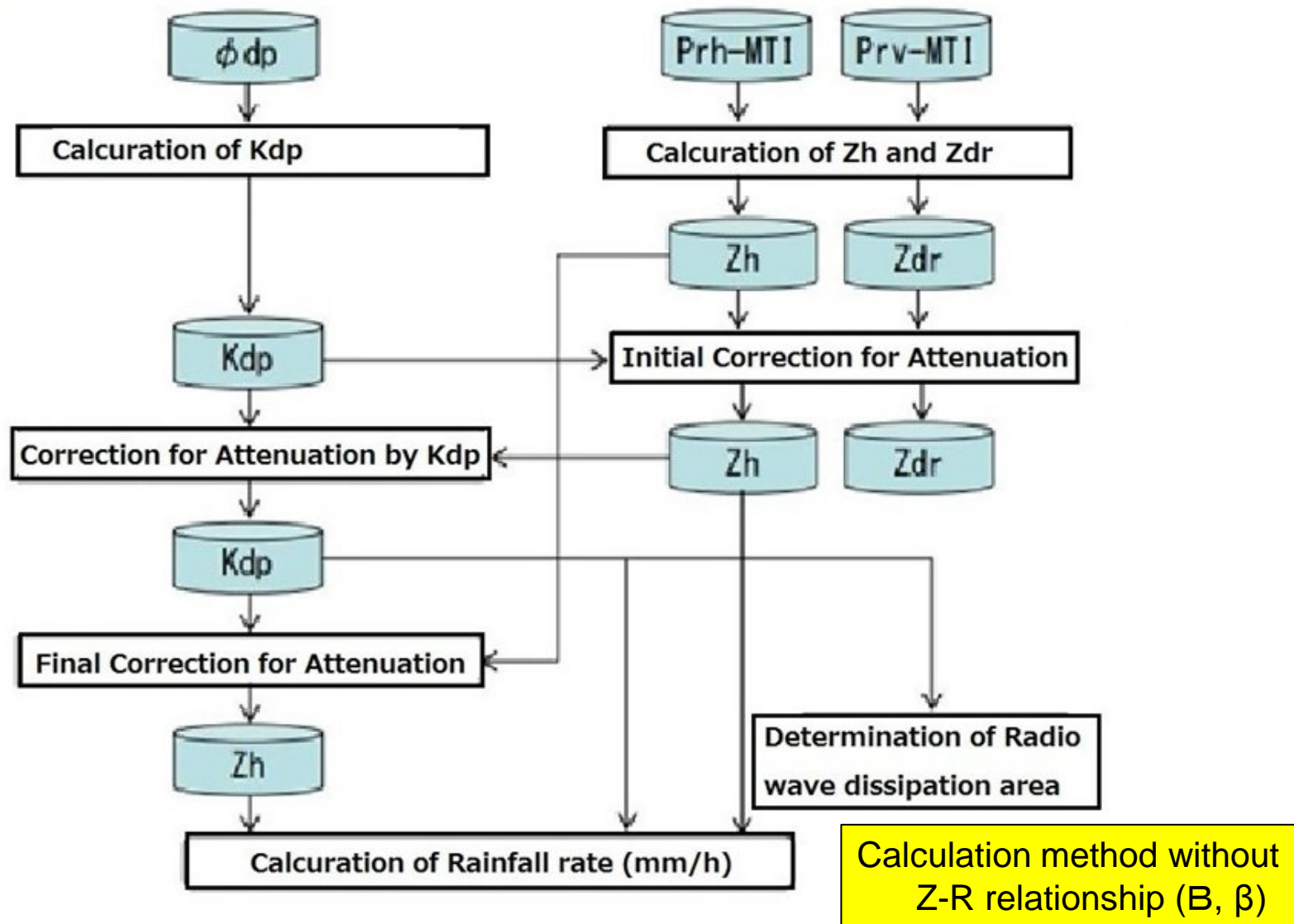
Procedure of QC for Radar Products



Adoption of Mask for Shadow area

E site: X-POL MLIT radar

Example of QC activity for radar in Japan



Example of QC activity for radar in Japan

Example of Accuracy Evaluation Index

Regression coefficient

$$a = \sqrt{\frac{\sum_{i=1}^N (y_i)^2}{\sum_{i=1}^N (x_i)^2}}$$

Correlation coefficient

$$r = \frac{\sum_{i=1}^N (y_i - \bar{y})(x_i - \bar{x})}{\sqrt{\sum_{i=1}^N (y_i - \bar{y})^2} \sqrt{\sum_{i=1}^N (x_i - \bar{x})^2}}$$

Total rainfall ratio

$$s = \frac{\sum_{i=1}^N y_i}{\sum_{i=1}^N x_i}$$

Route mean square error

$$RMSE = \sqrt{\frac{1}{N} \sum_{i=1}^N (y_i - x_i)^2}$$

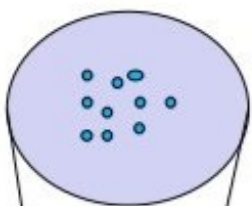
x_i : raingauge (mm/h) y_i : radar rainfall (mm/h)

3. Topics on Calibration

Calibration by using metal sphere

Calibration by Disdrometer

Radar Calibration

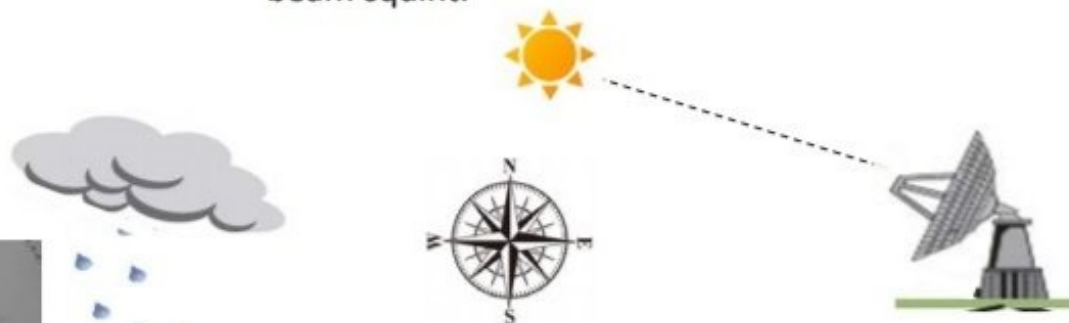


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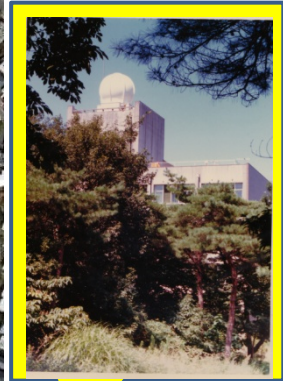
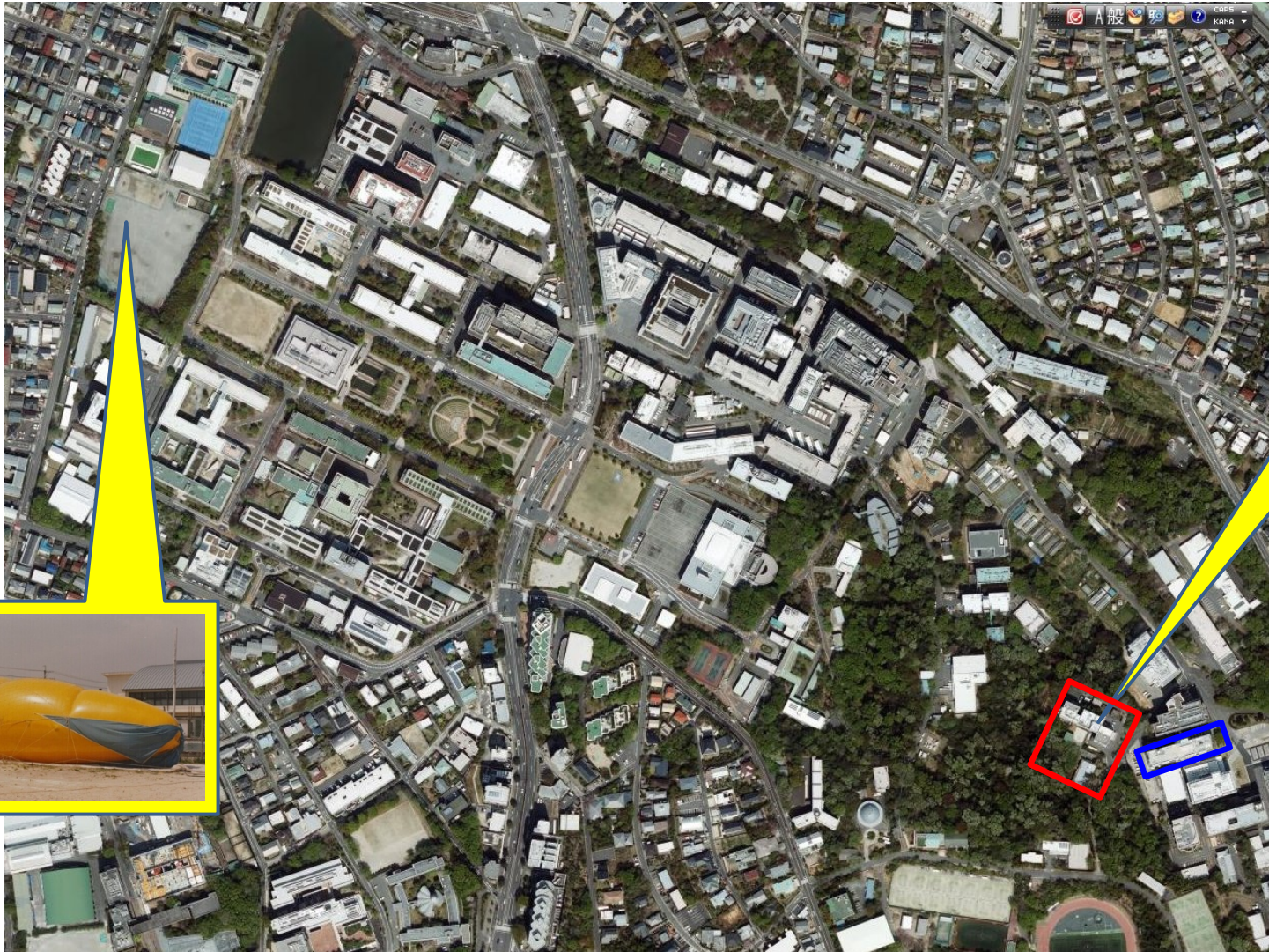


Disdrometer

3. System differential offsets of ZDR and ϕ_{DP} :

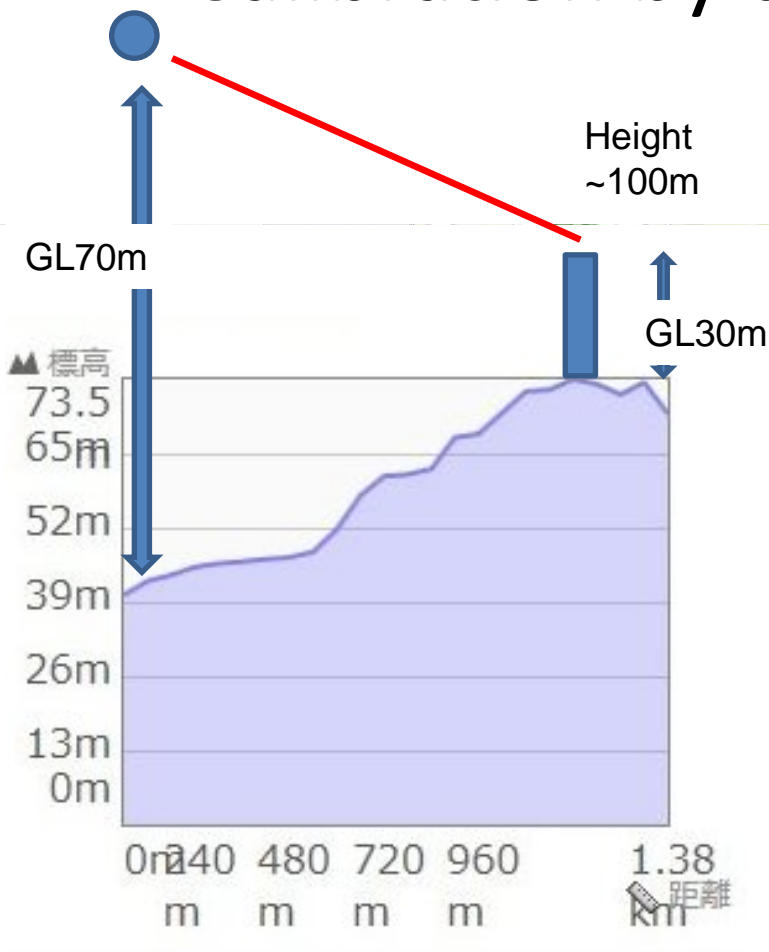
Using measurements of an operational birdbath scan at 90° and the detected solar signals in the operational scanning.

Calibration by using metal sphere in 1979

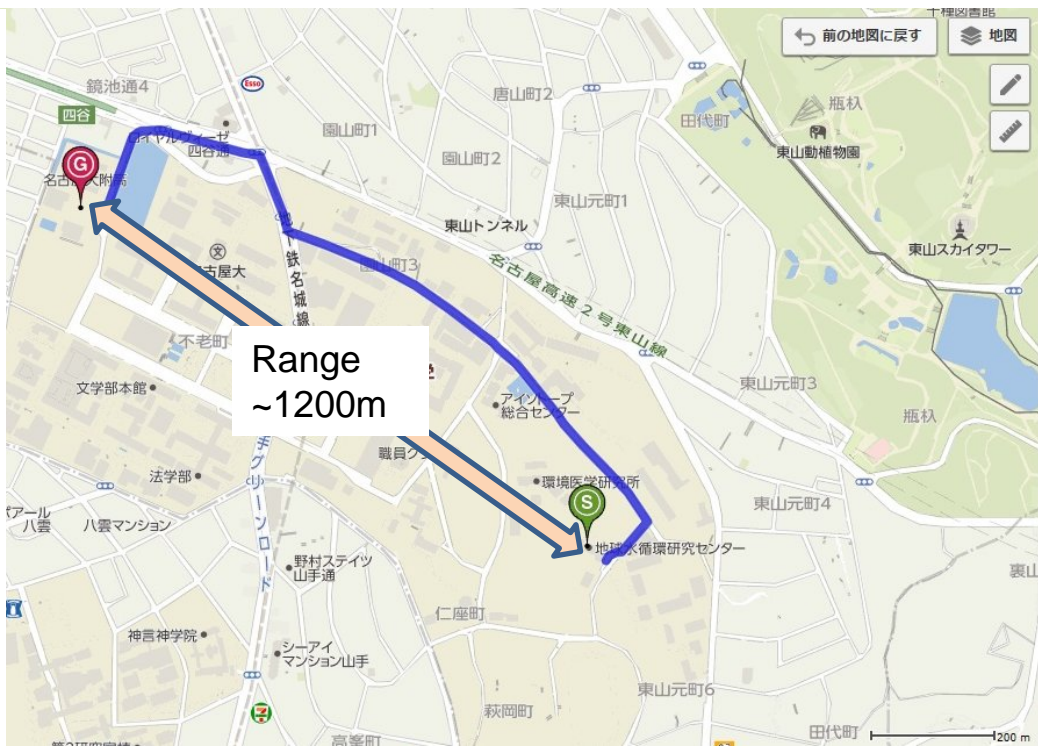


Calibration by using metal sphere in 1979

Height
~120m



Profile



Calibration by using metal sphere in 1979



Calibration by using metal sphere in 1979

Positioning
by Prof. TAKEDA



The Result was not published !!

Making of water film on radome



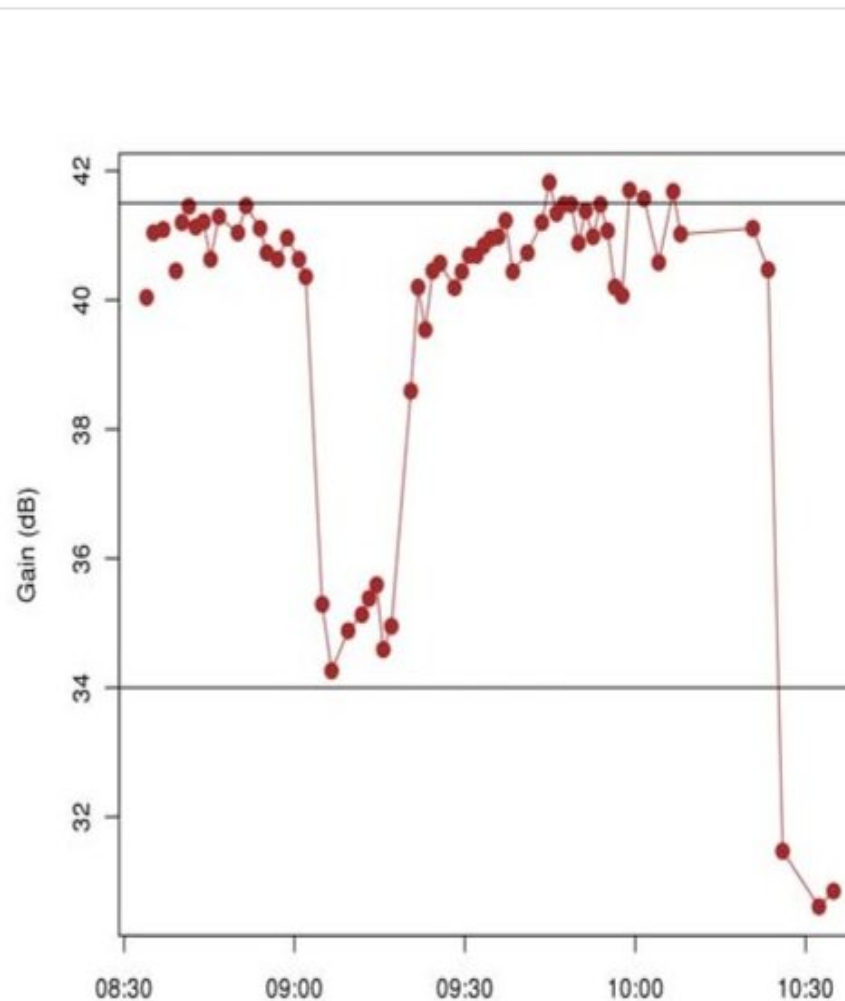
Recording of A-scope Image



Example of Similar Calibration

ANNEXES

OPERA-3 Deliverable OPERA_2012_04



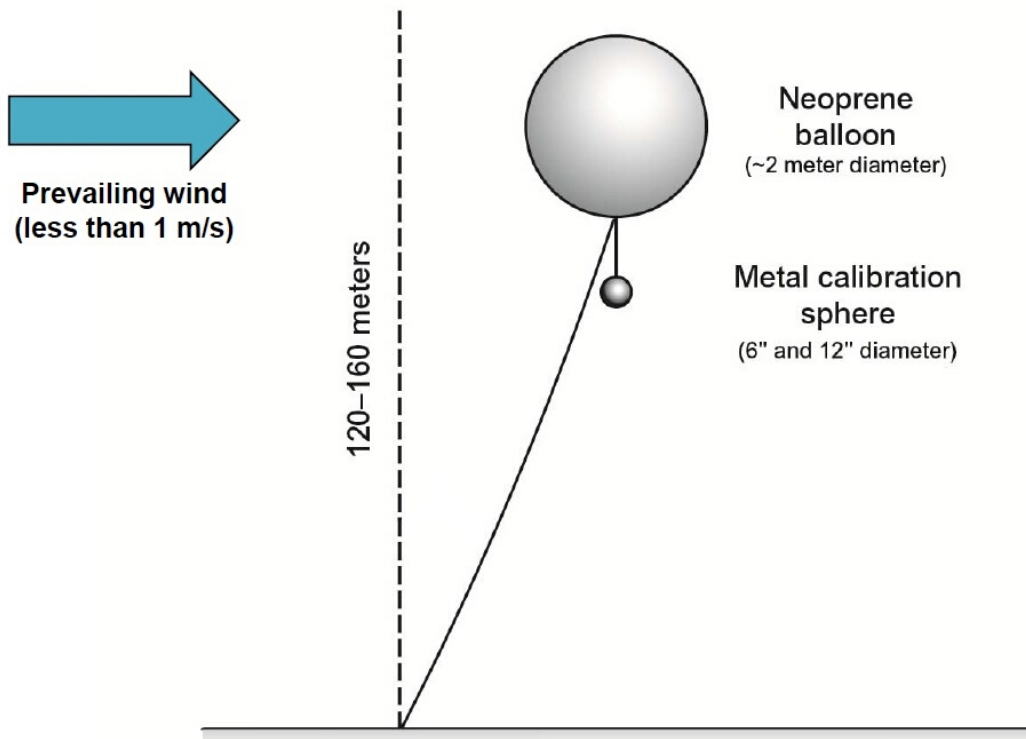
Calibration by using metal sphere in 2012

Metal Calibration Spheres					
Diameter	Composition	Manufacturer	Cost	Sphericity	Maximum Z_{DR}
6"	aluminum	Century Metal Spinning Co.	\$400	0.005" in 6"	< 0.007 dB
12"	aluminum	Trimillennium Corp.	\$722	0.5%	< 0.043 dB

Source:

LINCOLN LABORATORY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

Calibration by using metal sphere in 2012

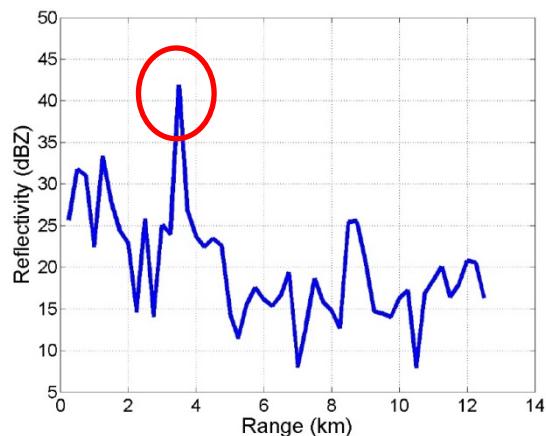


ation of KOUN with Metal Spheres - 19
13/01/2012

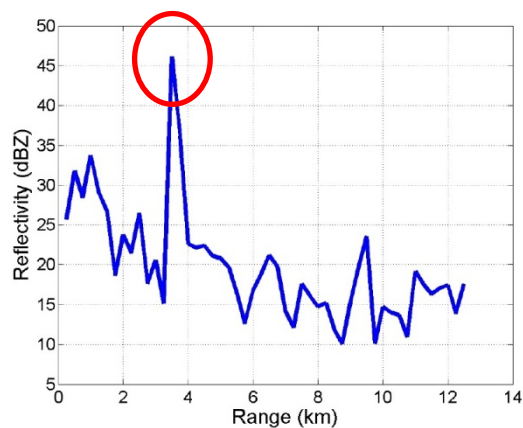
LINCOLN LABORATORY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

Calibration by using metal sphere in 2012

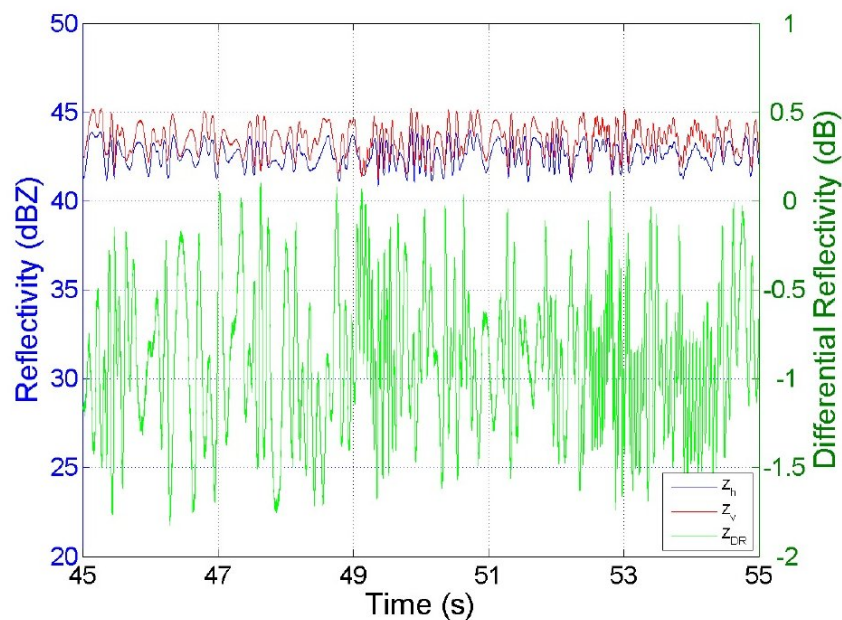
6" Sphere Signal versus Slant Range



12" Sphere Signal versus Slant Range



Z_H , Z_V , and Z_{DR} (Pulse-to-Pulse) for 6" Sphere



Source :

LINCOLN LABORATORY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

Calibration by using metal sphere in 2012

Theory: $Z = (8 \lambda^4 / \theta \varphi h \pi^5 |k|^2) r^2/R^2 \quad \text{mm}^6/\text{m}^3$

$\lambda = 11.08 \text{ cm}$

$\theta = \varphi = 0.95 \text{ deg} = 1.66 \times 10^{-2} \text{ rad}$

$h = 1.50 \mu\text{s}$

6" sphere

$|k|^2 = 0.93$

$R = 3400 \text{ meters}$

$Z = 17200 \text{ mm}^6/\text{m}^3$

$10 \log Z = 42.3 \text{ dBZ}$

	Predicted Z (dBZ)	Measured Z (dBZ)	Std. Dev. Z (dB)	Predicted Z _{DR} (dB)	Measured Z _{DR} (dB)	Std. Dev. Z _{DR} (dB)
6" Sphere	42.3	42.5	0.47	0	-0.90	0.25
12" Sphere	48.3	46.7	0.36	0	-0.87	0.20

- Z_{DR} offset biased negative
- Standard deviation based on 128 samples
- 0.43 dB standard deviation on Z_{DR} pulse-to-pulse for 6" sphere
- 0.33 dB standard deviation on Z_{DR} pulse-to-pulse for 12" sphere

Source :

LINCOLN LABORATORY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

3. Topics on Calibration

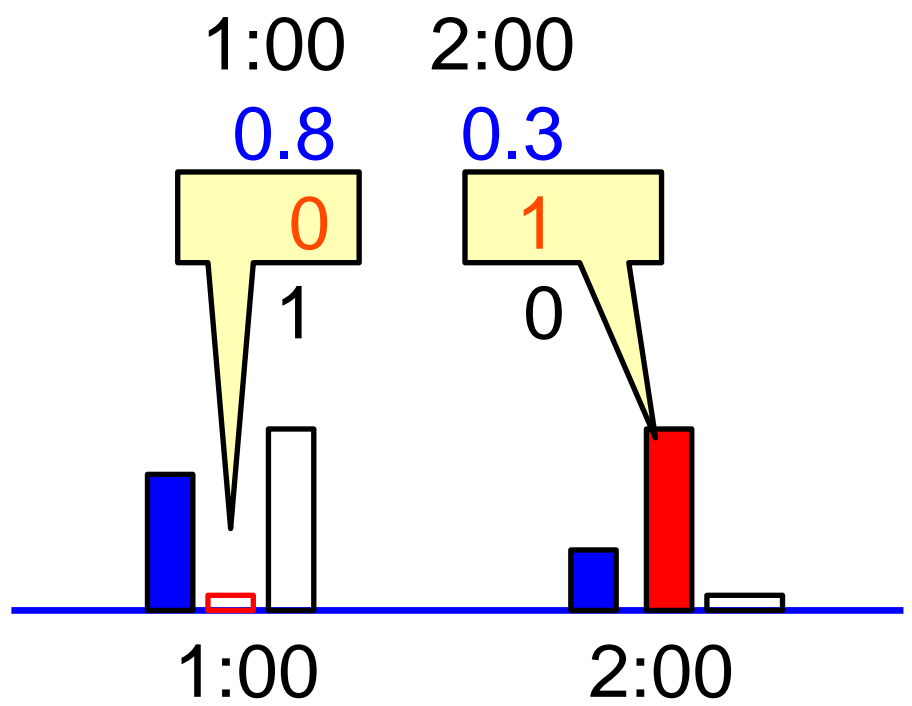
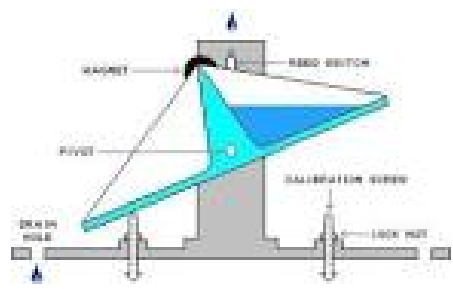
Calibration by using metal sphere

Calibration by Disdrometer

Accuracy of Rain gauge Data especially for comparison to Radar data

Tipping Bucket Type Rain gauge Unit: 1mm
Every 1hour

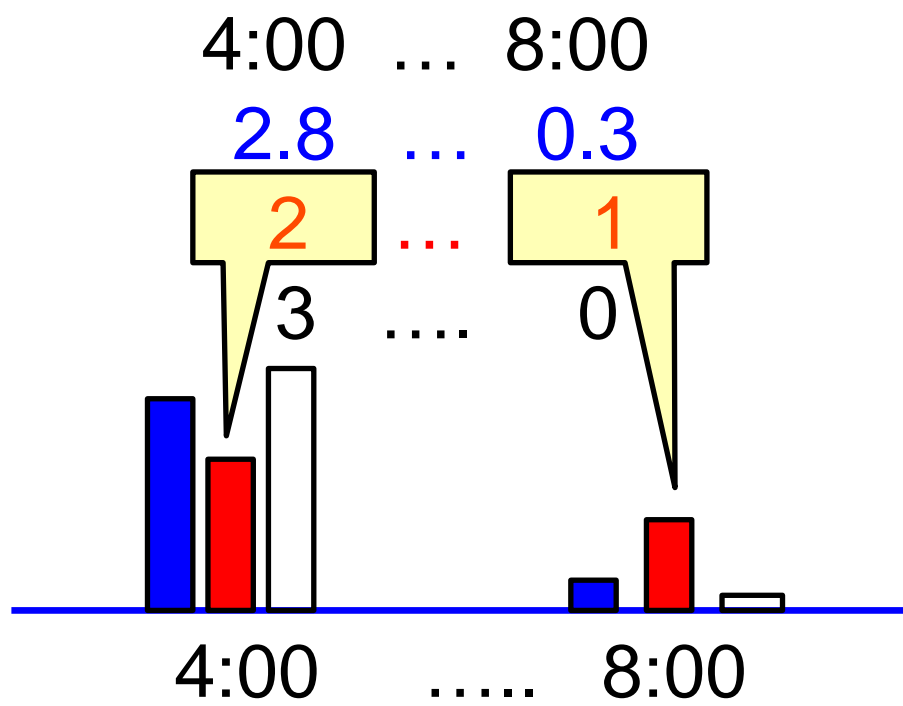
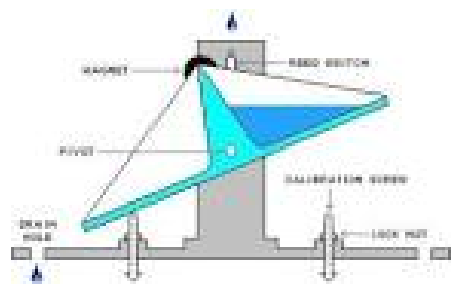
Case1 Time
 Rainfall (True)
 Rain gauge
 Radar



Accuracy of Rain gauge Data especially for comparison to Radar data

Tipping Bucket Type Rain gauge Unit: 1mm
Every 1hour

Case2 Time
 Rainfall (True)
 Rain gauge
 Radar



Example of Radar Data QC Activity

Radar rainfall analysis in the middle of Indochina peninsular

Nattapon Mahavik^{1*}, Takehiko Satomura¹ and Somchai Baimuang²

¹Graduate School of Science, Kyoto University

²Thai Meteorological Department

E-mail: mnattapon@kugi.kyoto-u.ac.jp

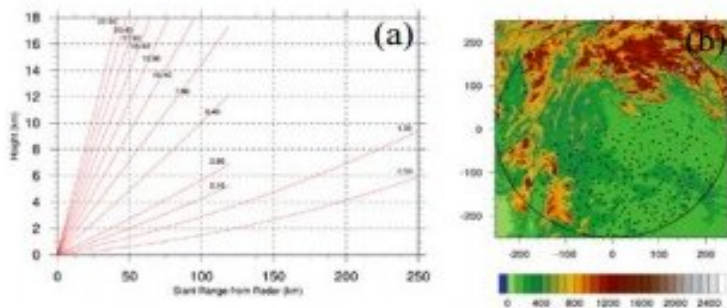


Fig. 1. (a) range-height diagram (b) topography, radar radius and gauge rainfall distribution standard deviation of daily mean of rainfall near the Annam range.

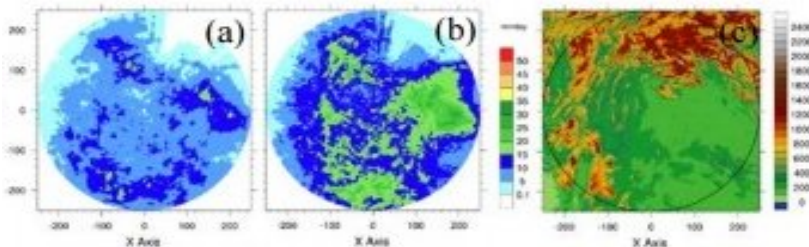


Fig. 4 (a) Daily mean of radar rainfall (b) standard deviation radar rainfall by using the calculated Z-R (c) Geographical terrain and radar radius

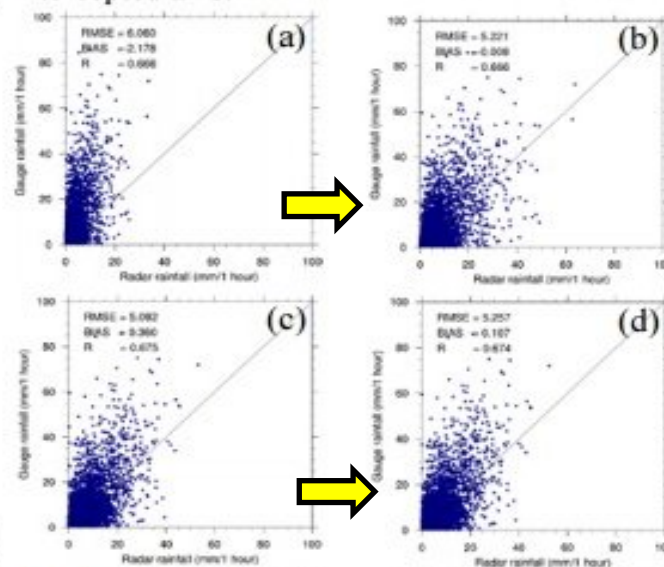


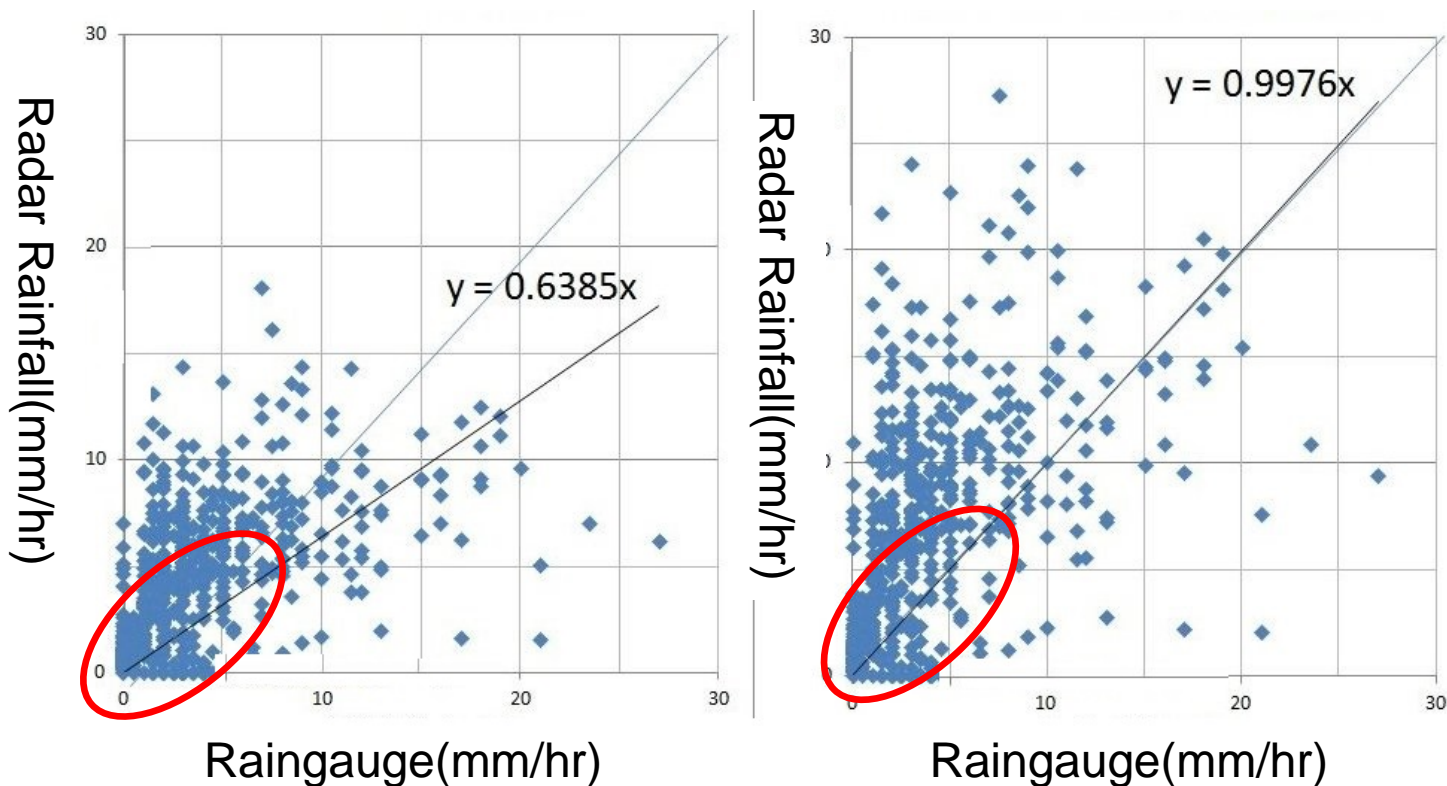
Fig. 2. (a) and (b) before and after applying C.F of the standard Z-R (c) and (d) before and after applying C.F of the calculated Z-R

Journal of Disaster Research (2013), 8(1): 187-188

Example of Radar Data QC Activity

Weighting for numbers of small rainfall value

- light rain case : many
- heavy rain case : rather than light rain



Example of Radar Data QC Activity

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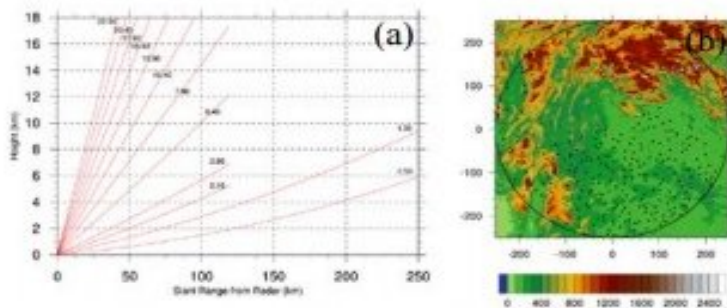


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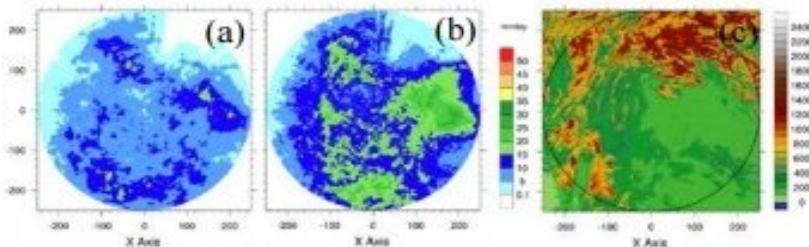


Fig. 4 (a) Daily mean of radar rainfall (b) standard deviation radar rainfall by using the calculated Z-R (c) Geographical terrain and radar radius

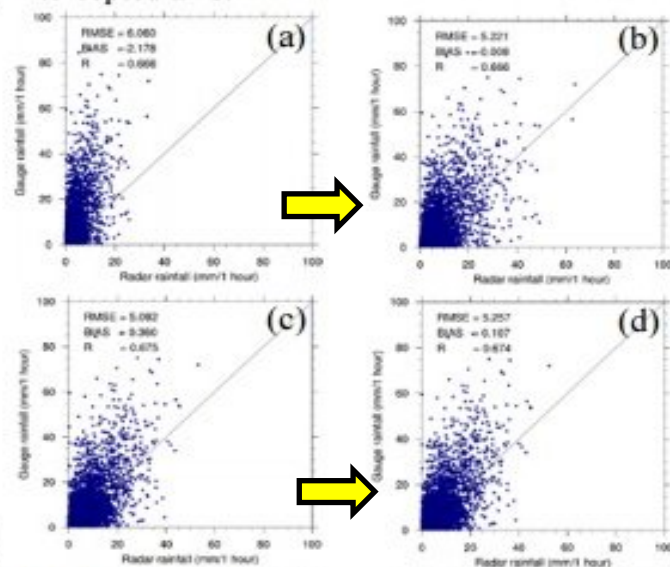
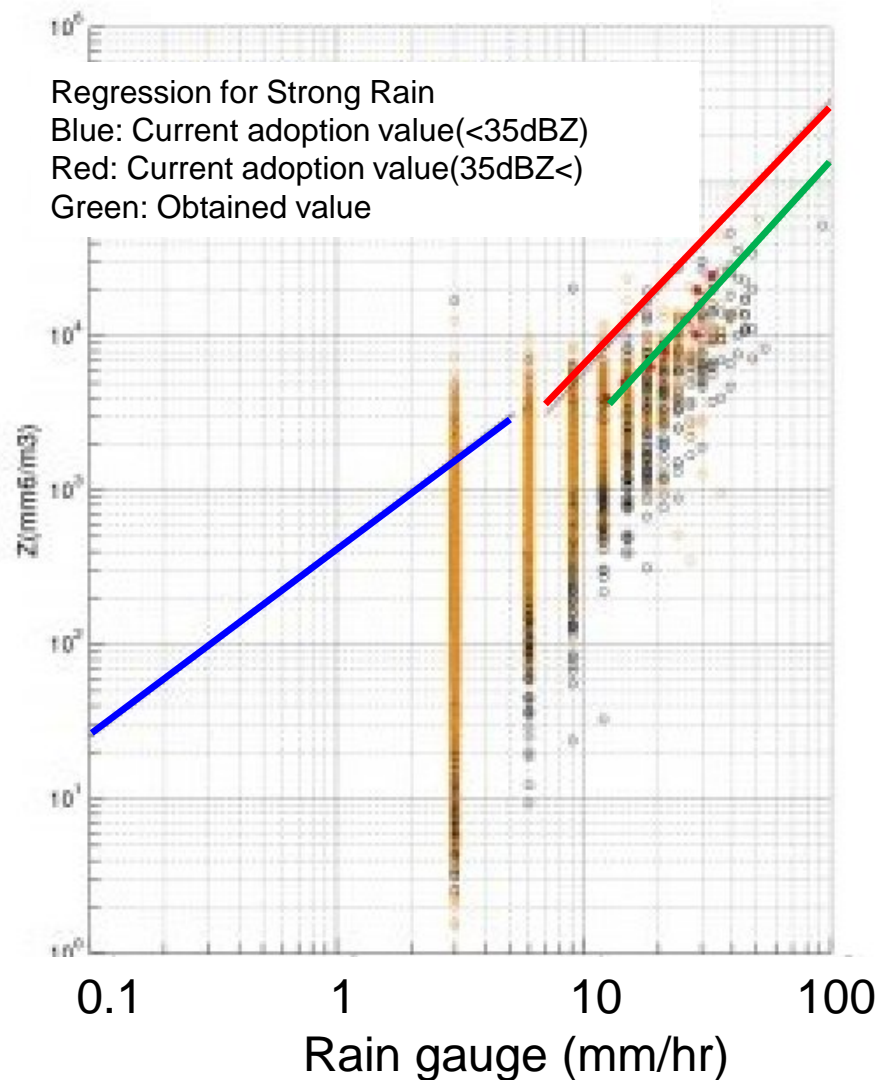
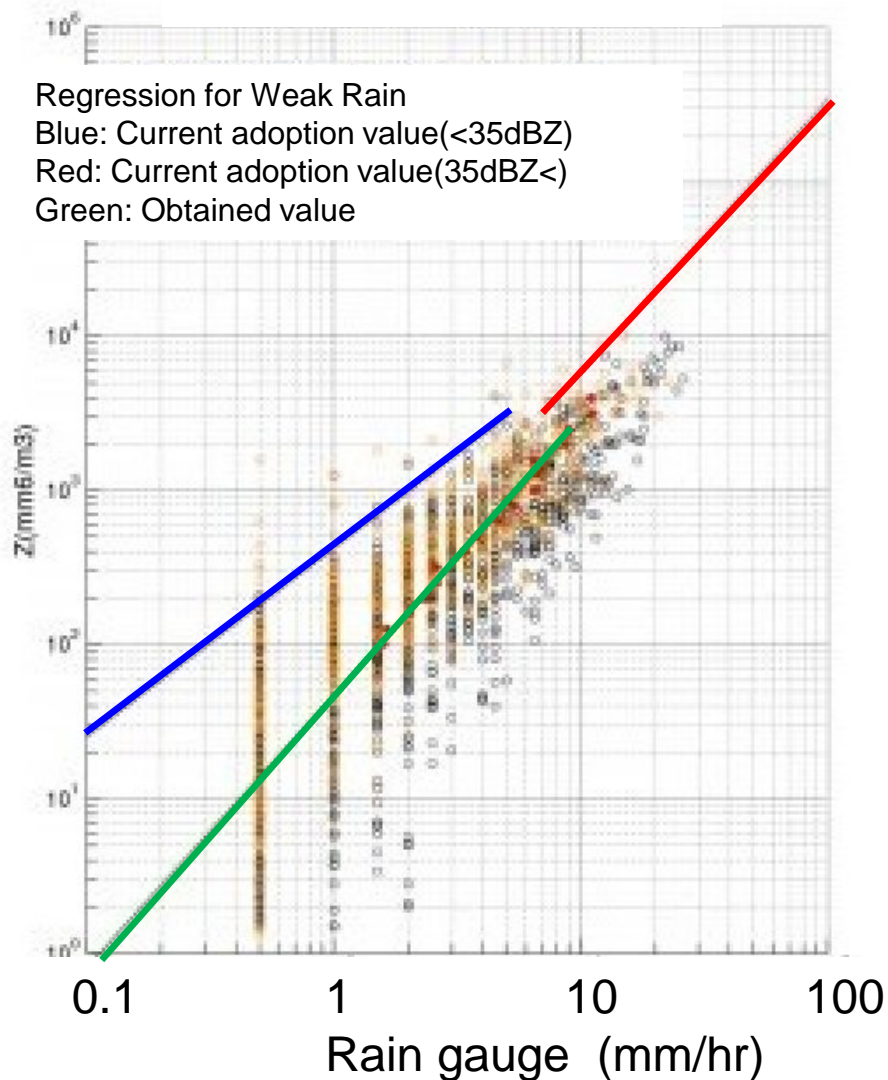


Fig. 2. (a) and (b) before and after applying C.F of the standard Z-R (c) and (d) before and after applying C.F of the calculated Z-R

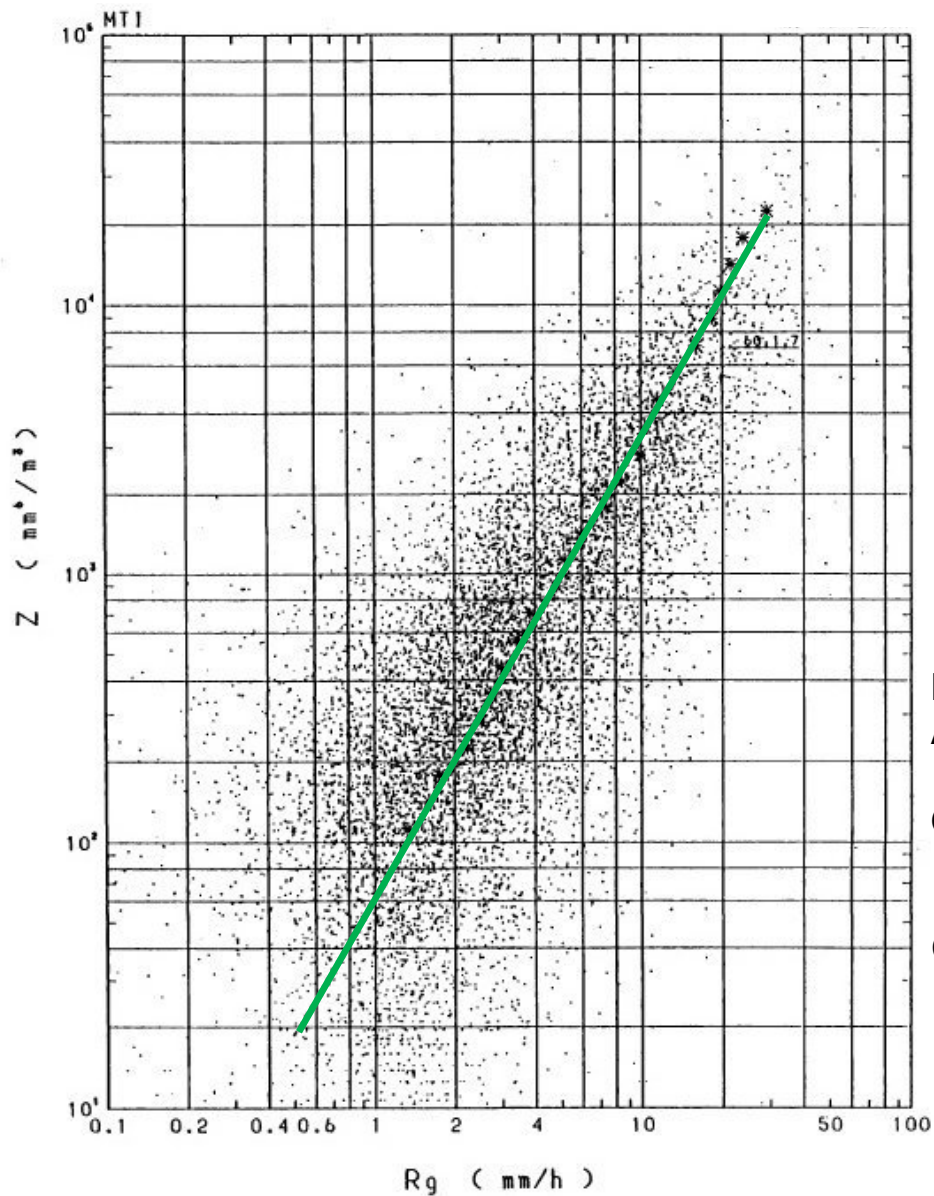
Journal of Disaster Research (2013), 8(1): 187-188

Example of QC activity for radar in Japan

F site: X-POL MLIT radar



Example of Radar Data QC Activity



- Dot : observed data
- Asterisk : averaged reflectivity
for each gauge value
- Green: Regression line
for asterisk value
- G site:
C-Conventional MLIT radar

Example of Radar Data QC Activity

Problems of regression

between rain gauge value and radar reflectivity

1) Difference in each values

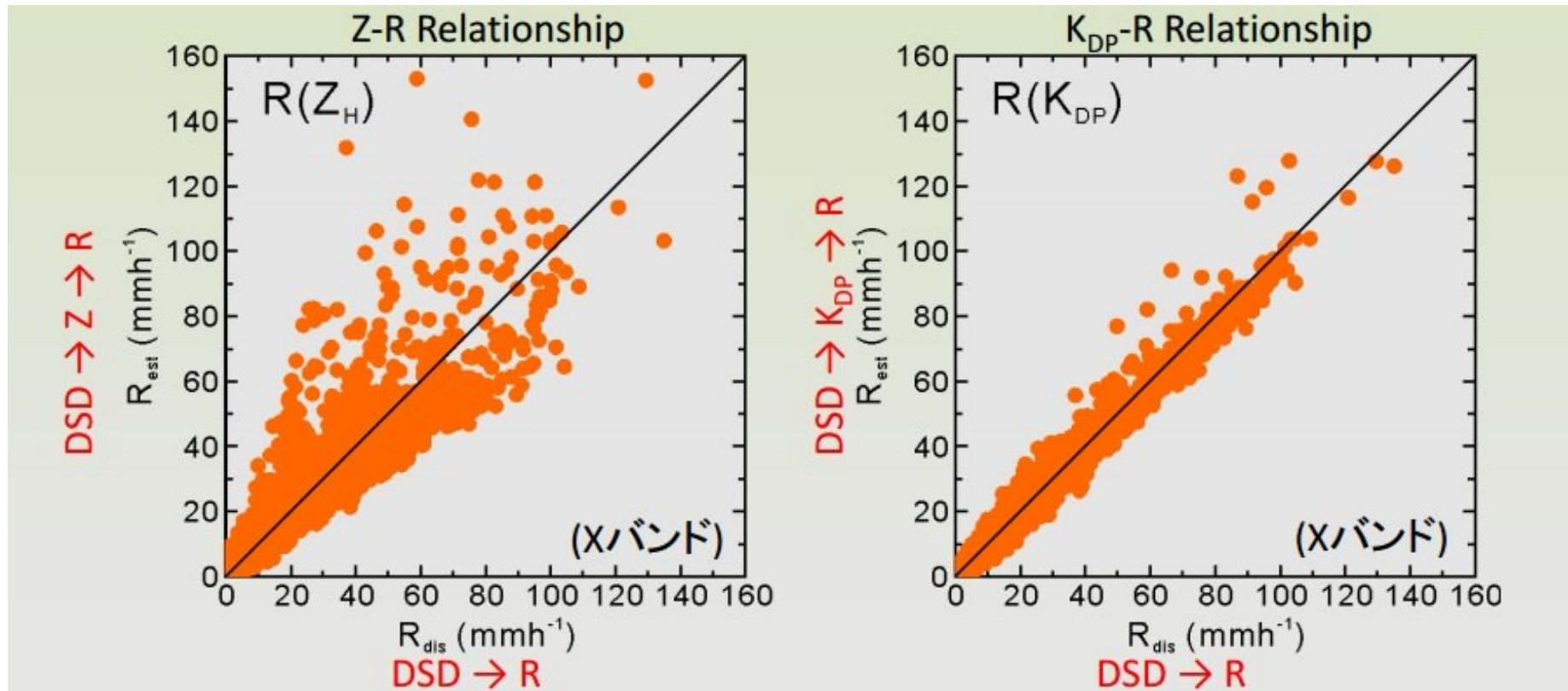
- Quantization error included in rain gauge value for weak rain
- Temporal deviation in gauge data

2) Representative of each value based on occurrence probability

Weak rain: commonly occurring >> strong rain: rare

3) Regression line for Linear value or Logarithmic value

Example of Radar Data QC Activity



The accuracy of Kdp method based on dual polarization is better than that of B, β method.

Source: http://www.soumu.go.jp/main_content/000526163.pdf

Example of Radar Data QC Activity

SEPTEMBER 1965

MIYUKI FUJIWARA

591

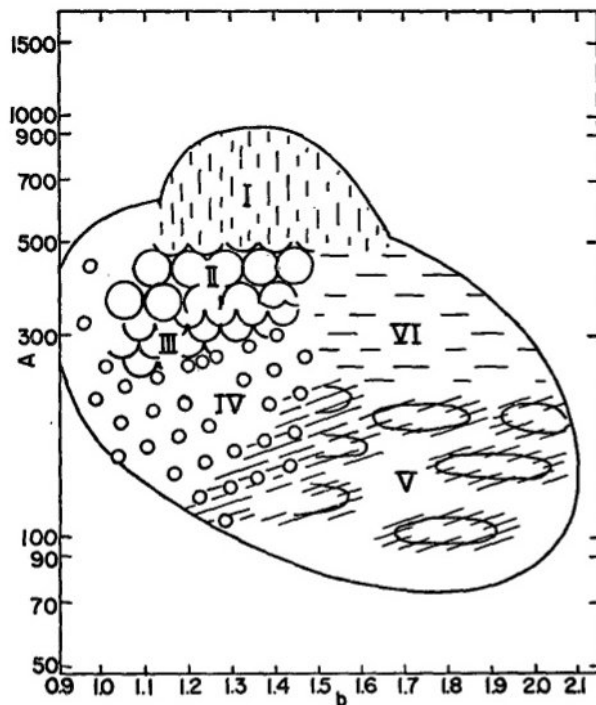


FIG. 6. Schematic illustration of echo characteristics in the A-b plane. The classification and definition are given in the text

Variety of Z-R Relationships

- $Z=200R^{1.6}$ Marshall and Palmer, 1955, Stratiform rain
- $Z=150R^{1.5}$ Kodaira, 1972, Summer, Maebashi
- $Z=205R^{1.48}$ Fujiwara, 1965, Continuous rain, Miami
- $Z=300R^{1.35}$ Sekhon and Srivastava, 1971, Thunderstorm, by vertical Doppler radar
- $Z=300R^{1.37}$ Fujiwara, 1965, rainshowers, Miami
- $Z=300R^{1.5}$ Joss and Waldvogel, 1970, 47 days in 1947
- $Z=310R^{1.56}$ Gunn and East, 1954, for $\lambda=3.21$ cm
- $Z=400R^{1.4}$ Laws and Parsons
- $Z=450R^{1.46}$ Fujiwara, 1965, thunderstorms, Miami

It is not appropriate to obtain the result of the regression since the values of B and β tend to change in season or rainy stage. For dual polarization radar, the rainfall estimation based on Kdp method is better than that based on Z-R relation. Therefore the development of QC techniques shall be carried out rather than to estimate the values of B and β for each case.

6-10 If yes, by what method does your Service monitor quality of dual polarization parameters? (Multiple answers allowed)

6-7	Does your Service calibrate dual polarization parameters?	
	No	6
	Yes	1
6-8	If yes, by what method does your Service calibrate dual polarization parameters?	
	Metal sphere	0
	Bird-bath scan	1
	Solar signal	0
	Comparison with disdrometer	1
	Others (please specify below)	0
6-9	Does your Service monitor quality of dual polarization parameters?	
	No	6
	Yes	1
6-10	If yes, by what method does your Service monitor quality of dual polarization parameters? (Multiple answers allowed)	
	Analyzing weak weather echo (drizzle)	0
	Bird-bath scan	1
	Solar signal	0
	Comparison with disdrometer	0
	Others (please specify below)	0

Analyzing weak weather echo (drizzle)

(please specify below)

Calibration by using disdrometer

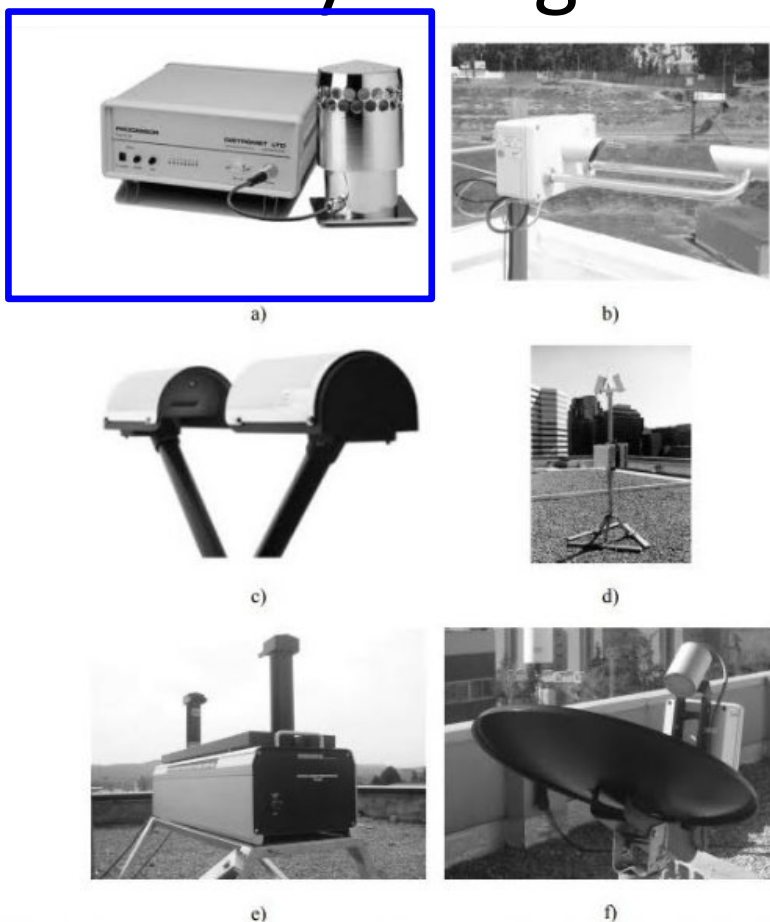


Fig. 1. Some of the disdrometers used in rain research: **(a)** Joss-Waldvogel (photo from www.distromet.com); **(b)** Laser Precipitation Monitor (Thies Clima); **(c)** Parsivel Laser Optical Disdrometer (photo from www.hotfrog.es/Empresas/OTT-Medioambiente-Iberia.2621606/OTT-Parsivel-22738), **(d)** Precipitation Occurrence Sensor System, POSS, (photo from www.radar.mcgill.ca/facilities/poss.html); **(e)** Ground Based Precipitation Probe, **(f)** Micro Rain Radar.

Source: <https://www.atmos-meas-tech-discuss.net/amt-2011-132/amtd-4-6041-2011.pdf>

Calibration by using disdrometer

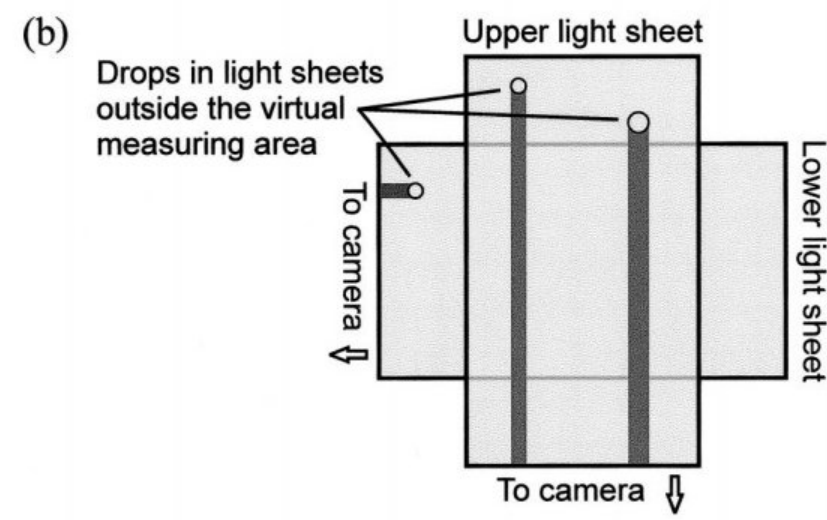
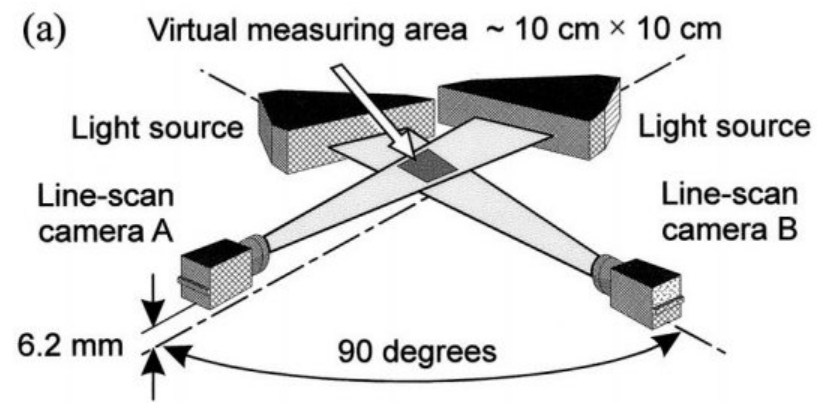
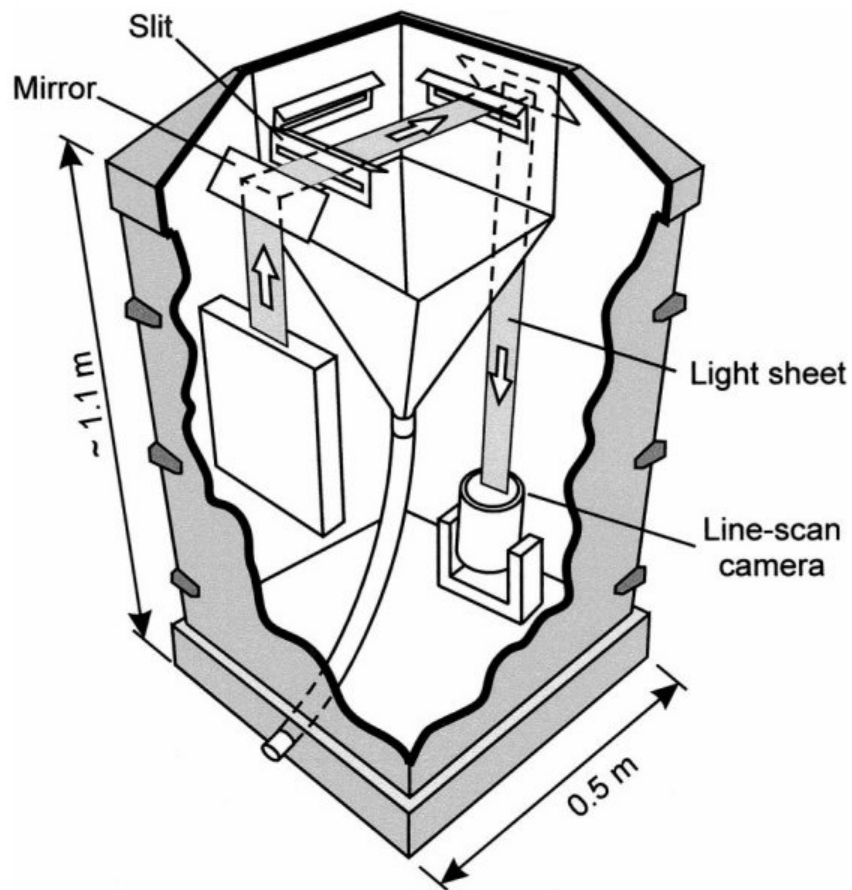


FIG. 2. The construction of the 2DVD sensor unit showing one of the two orthogonal light sheets and associated optics.

Calibration by using metal sphere

J. Grazioli et al.: Hydrometeor classification from 2-D video disdrometer data

2873

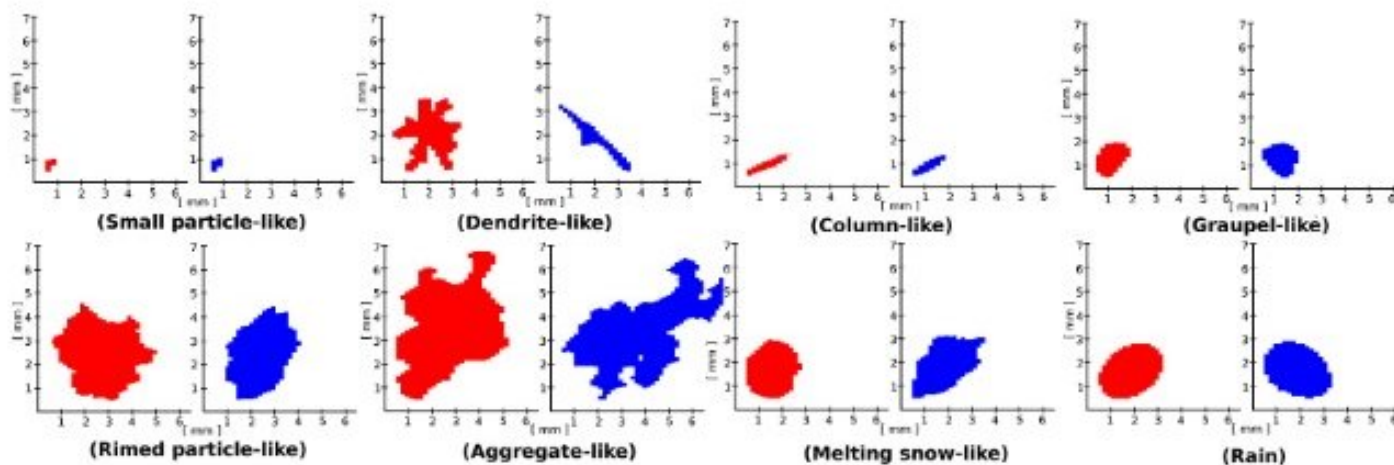


Figure 4. Examples of particle images (two camera views: A left, B right) belonging to time steps dominated by a particular hydrometeor class.

Calibration by using disdrometer

Summary of the Characteristics of Rain Droplet Measurement Techniques.

	Stain Method	JWD RD 80 & RD 69 Disdrometer	VR—WXT520 Disdrometer	2 Dimensional Video Disdrometer	OTT Parsivel Disdrometer	Laser Optical Disdrometer
Principle	Manual	Impact Displacement Technology	Impact Acoustic Technology	Optical Technology	Optical Laser Technology	Optical Laser Technology
Measurability of larger drops	2.0 mm	5.0–5.5 mm	5.0 mm	Yes Range not reported	5.0–5.5 mm	8.5 mm
Measurability of smaller drops	0.3 mm	1.0 mm	0.8 mm	Yes Range not reported	0.2 mm	0.125 mm
Measurability of counting the number of droplets	Yes	No	No	Yes	Yes	Yes
Measurability of the rain fall velocity	No	No	No	Yes	20 m/s	11 m/s
Measurability of the rain kinetic energy	No	No	No	No	Yes up to 30 kJ	No
Measurability of the rain intensity	No	No	No	Yes	Yes	Yes
Ability to account the oblateness	No	No	No	Yes	No	No
Ability to sampling continuously for longer durations	No	Yes	Yes	Yes	Yes	Yes
Resilience to the wind effects	No	No	No	No	No	No
* Resolution		127 classes	8 classes		1014 (32 size × 32 velocity)	430 classes (23 × 20)
Temporal resolution		1 min	1 min		10 s to 60 min	1 min

* The resolution is defined as the number of classes into which the drops can be classified.

Source : Gopinath Kathiravelu (2016) "Rain Drop Measurement Techniques: A Review "

Calibration by using Disdrometer

Table 2.3 Recorded data of drop numbers and lower and upper limits of the respective 20 classes of diameters

Limits of diameter classes (mm)			22/2/2013	22/2/2013	22/2/2013	22/2/2013	22/2/2013	22/2/2013	22/2/2013	22/2/2013
d1 (min)	0.313	Class	7:48:00 p.m.	7:50:00 p.m.	7:52:00 p.m.	7:54:00 p.m.	7:56:00 p.m.	7:58:00 p.m.	8:00:00 p.m.	8:02:00 p.m.
d1 (max)	0.405	1	2	16	19	5	0	0	0	0
d2 (max)	0.506	2	10	11	15	19	0	0	1	3
d3 (max)	0.597	3	1	3	6	10	0	11	8	4
d4 (max)	0.715	4	4	19	25	11	0	19	34	29
d5 (max)	0.827	5	4	37	19	20	0	23	54	66
d6 (max)	1.000	6	33	59	29	32	0	75	229	223
d7 (max)	1.232	7	27	52	48	48	20	210	349	381
d8 (max)	1.43	8	3	15	21	28	64	205	247	343
d9 (max)	1.582	9	2	5	12	29	120	155	161	218
d10 (max)	1.747	10	0	1	8	33	134	132	102	141
d11 (max)	2.077	11	0	1	6	31	243	133	87	103
d12 (max)	2.441	12	0	0	1	23	153	76	16	30
d13 (max)	2.727	13	0	0	0	15	78	28	4	5
d14 (max)	3.011	14	0	0	0	7	72	20	0	0
d15 (max)	3.385	15	0	0	0	8	46	16	0	0
d16 (max)	3.705	16	0	0	0	1	16	10	0	0
d17 (max)	4.127	17	0	0	0	0	12	1	0	0
d18 (max)	4.573	18	0	0	0	0	9	2	0	0
d19 (max)	5.101	19	0	0	0	0	2	0	0	0
d20 (max)	5.645	20	0	0	0	0	0	0	0	0

Source : Hydrology and water Resource Systems Analysis

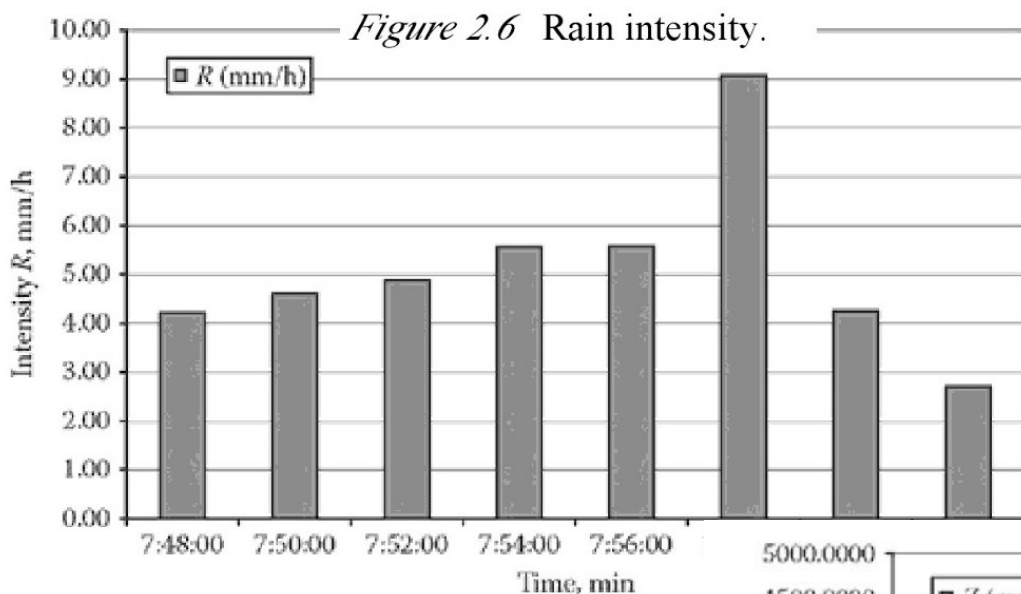
Calibration by using Disdrometer

Table 2.10 N_0 and Λ values

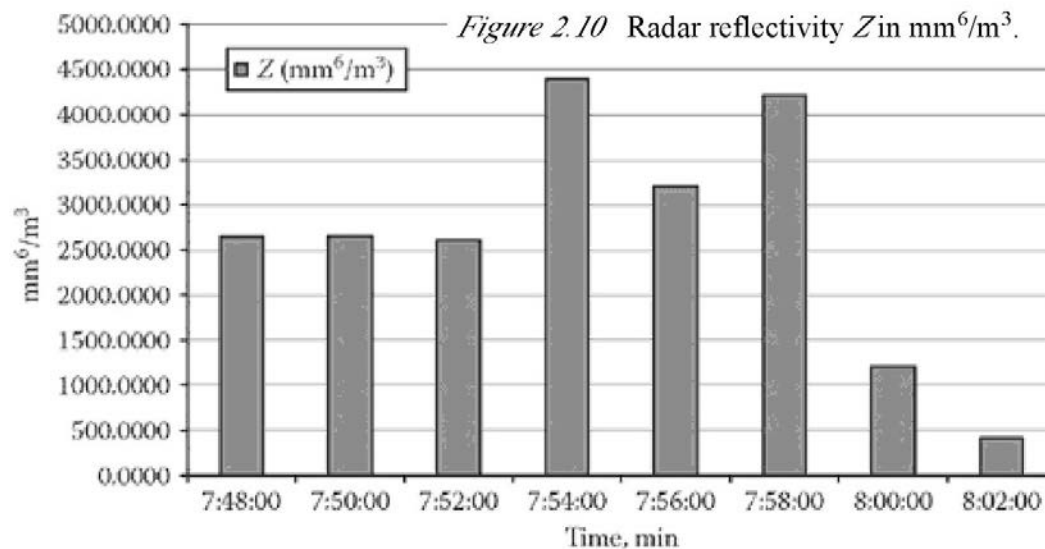
<i>Time</i>		<i>N_0 ($1/m^3$ mm)</i>	<i>Lambda ($1/mm$)</i>
22/2/2013	7:48:00 p.m.	2,948.697	2.599
22/2/2013	7:50:00 p.m.	3,735.054	2.687
22/2/2013	7:52:00 p.m.	4,819.560	2.794
22/2/2013	7:54:00 p.m.	2,715.052	2.389
22/2/2013	7:56:00 p.m.	4,398.741	2.679
22/2/2013	7:58:00 p.m.	10,300.557	2.908
22/2/2013	8:00:00 p.m.	11,668.312	3.541
22/2/2013	8:02:00 p.m.	21,994.359	4.517

Source : Hydrology and water Resource Systems Analysis

Calibration by using Disdrometer



Source : Hydrology and water Resource



Source : Hydrology and water Resource Systems Analysis

Calibration by using disdrometer

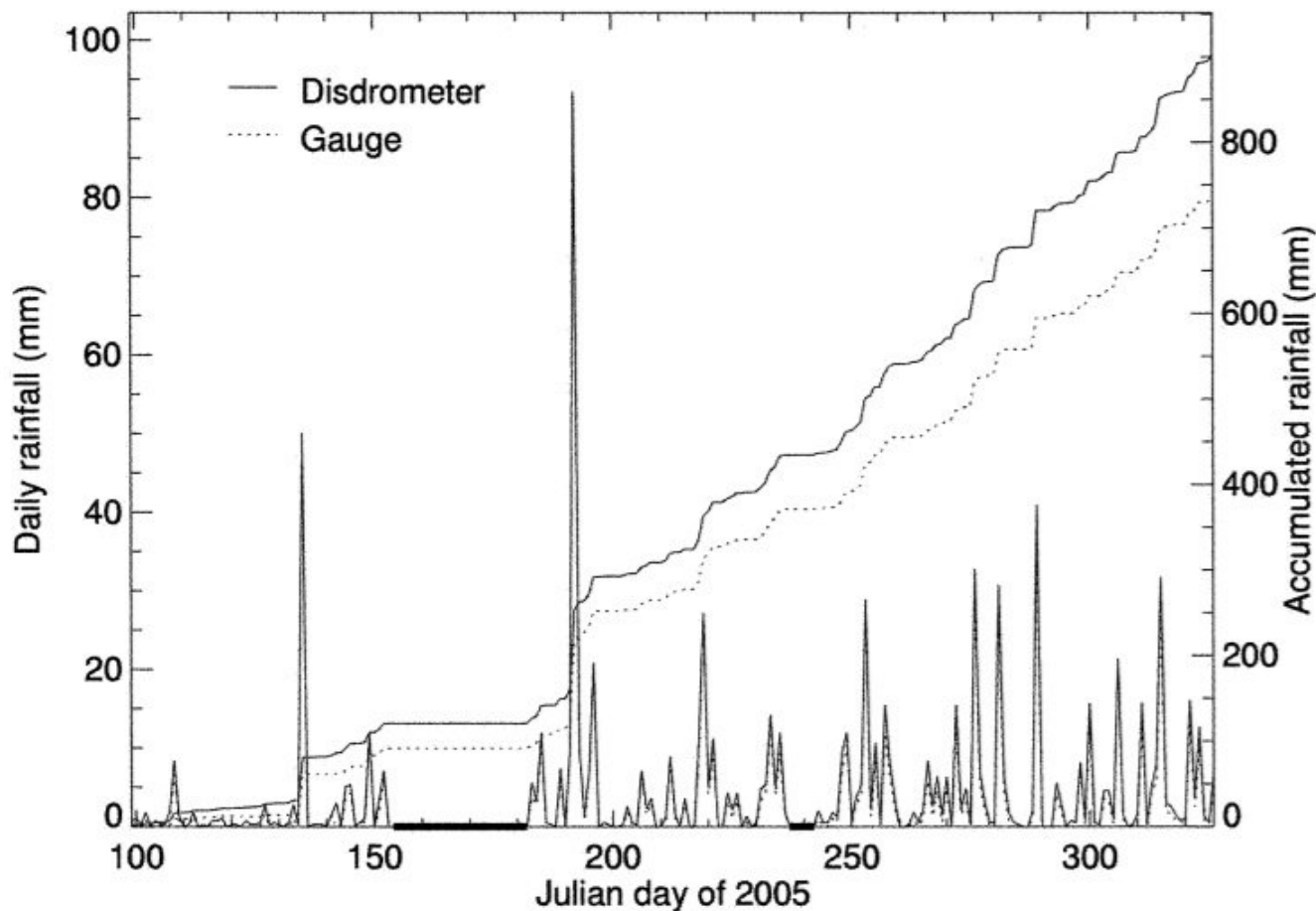


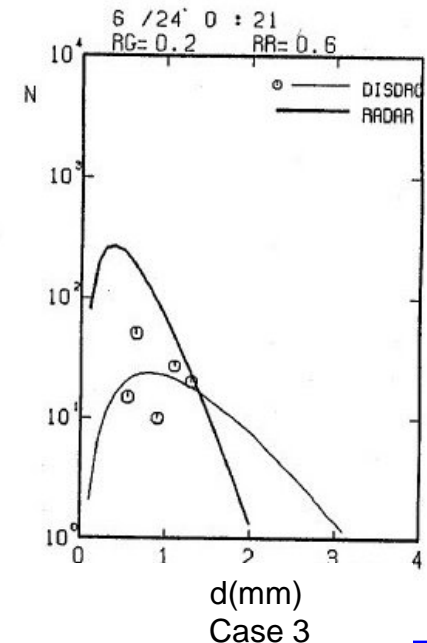
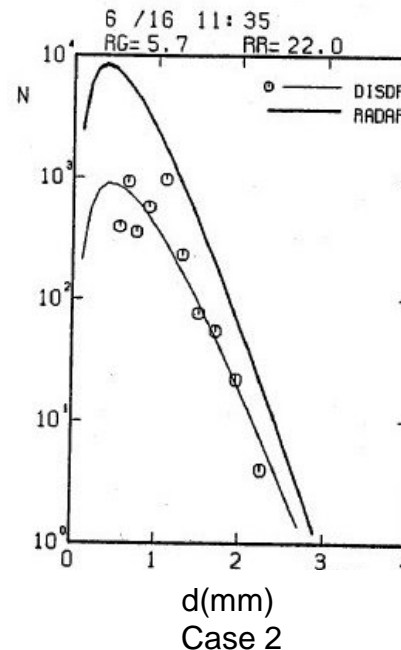
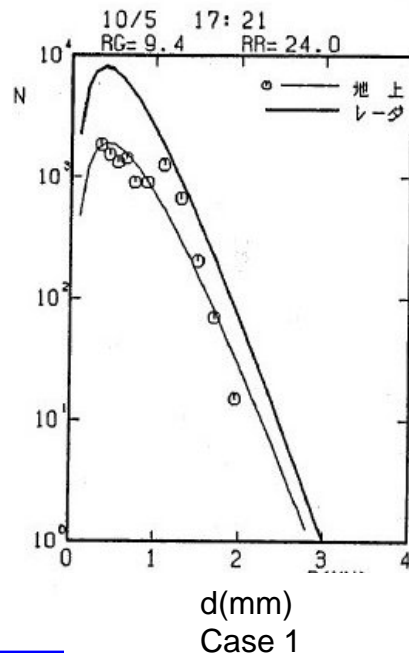
Figure 1. Comparison of gauge and disdrometer rainfall measurements from 09 April to 22 November 2005, excluding the periods from 3 June to 1 July and from 25 August to 30 August. The daily rainfall (left ordinate) and accumulated rainfall (right ordinate) from the gauge (dot line) and disdrometer (solid line) are shown. Two heavy lines on the abscissa denote two excluded periods.

Calibration by using Disdrometer in 1989



Source: Experimental Observation by DND multi parameter radar in Kyusyu area

Manufacturer Heterogeneous radar system
 M: Antenna & Polarized wave switching unit
 J : Transmitter/Receiver & Power Facility
 T : Data processor & Display Unit



For Next Stage

Important Remarks

1. Company Profile & QC activity

Company Profile and Products of JRC

QC activity in company

>> Hardware Maintenance
for Operation

2. Example of QC activity for radar in Japan

including Check by Vertical observation

Successful Example
by Consortium &
Expert opinion committee
with manufacturers

3. Topics on Calibration

by using metal sphere

by Disdrometer

>> Composite Image
Data Exchange
nation-wide & International

>> QC for Accuracy
Improvement

Thank you very much for your attention !!

